

A person wearing a plaid shirt is holding a black tactical rifle. The rifle has a red dot sight mounted on top. The person's hands are visible, gripping the rifle. The background is a light, textured wall.

**FOR THE FREE.**



FOR THE FREE



2019 PRODUCT CATALOG





#FORTHEFREE

BUSHMASTER.COM





THE UNITED STATES OF AMERICA WAS FOUNDED ON JULY 4, 1776. NOT BECAUSE ANYONE LET US. BUT BECAUSE FREEDOM COULDN'T BE STIFFLED. AND IT'S AS TRUE TODAY AS IT WAS BACK THEN: LIFE AND LIBERTY DEPEND ON THOSE WITH THE TOOLS AND DETERMINATION TO DEFEND THEM. WE'RE PROUD TO SAY, THERE ARE QUITE A FEW OF US LEFT.

AT BUSHMASTER, IT IS OUR HONOR TO SERVE THE BACKBONE OF THIS NATION WITH PROVEN, AMERICAN-BUILT MODERN SPORTING RIFLES THAT PROTECT OUR WAY OF LIFE. FOR THE GENERATIONS BEFORE US THAT FOUGHT TO PAVE THE WAY. FOR DUTY. FOR HONOR. FOR 40 YEARS AND COUNTLESS MORE TO COME. FOR THE FREE.



|    |              |
|----|--------------|
| 5  | HISTORY      |
| 7  | NEW PRODUCTS |
| 9  | FIREARMS     |
| 58 | ACCESSORIES  |



A person wearing a dark tactical shirt, large black headphones, and clear safety glasses is shown from the side, aiming a black assault rifle. The rifle is equipped with a large, black, multi-lens scope. The person's hands are visible, gripping the rifle. The background is a blurred outdoor setting with green foliage. In the bottom right corner, there is a small black box containing several gold-colored bullets.

**SINCE 1978.**

**BUILT IN HONOR  
OF 1776.**





## HISTORY

In the hands of those who defend American freedom in all its forms — and in every high performance firearm and component we proudly manufacture — the same fiercely independent spirit of innovation that began more than 38 years ago continues to advance the Bushmaster name, and way of life.

The same trusted name you'll find on rifles in the hands of law enforcement organizations, military units in more than 50 countries, and countless competitors, hunters and recreational shooters who have made Bushmaster the American standard.

In 2014, Bushmaster moved to Huntsville, Alabama. Utilizing improved engineering, manufacturing techniques and advanced materials, we continue to advance the ever-versatile MSR platform. Today, Bushmaster extends America's most trusted MSRs to new levels of adaptability and performance with its all-new line of compact pistols and lightweight, big-bore 450 Bushmaster SD Carbines and ACR.

Steadfast and stronger than ever, the number one name in MSRs proudly serves from sea to shining sea, where our freedom and the right to protect it will never be taken for granted.



This year, we're broadening our lineup of ACR's for even more hunting and special-purpose applications. Our new, 450 big-bore carbines, 6.8mm Remington SPC, and compact pistols makes the ACR the most adaptable platforms yet.

---



**ACR 6.8MM REMINGTON SPC 90955**

Increase downrange stopping power with the all-new ACR 6.8mm Remington SPC. Ideal for medium to large game, and for tactical applications.



**ACR 450 BUSHMASTER 16" / 18.5"  
91060 & 91070**

The new ACR rifle adds tremendous 'thump' as only the 450 Bushmaster cartridge can deliver. Perfect for lighting-fast follow-ups on thick-skinned game.



**ACR PISTOL 90036**

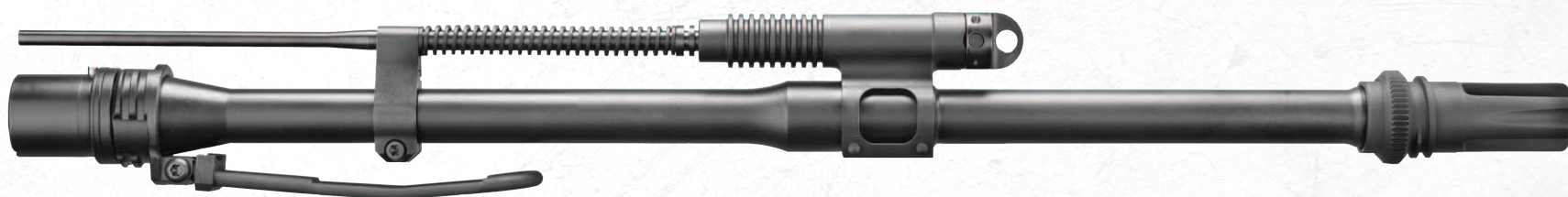
The shortest & most maneuverable member of the ACR series

NEW  
PRODUCTS  
FOR 2019





450 BUSHMASTER 16.5" & 18.5"



6.8MM REMINGTON SPC 16.5"

## ACR BARRELS

New for 2019, drop-in barreled assemblies in two new chamberings: 6.8mm Remington SPC for improved stopping power; and 450 Bushmaster, delivering big-bore knockdowns, ideal for thick-skinned game like feral hogs.

\*Please see page 74 for chambering and caliber details.





FIRE





# RMS

**ACR SERIES**

**SQUAREDROP PISTOLS**

**MINIMALIST-SD**

**XM-15 RIFLES**

**MOE RIFLES**

**BA50**

**HUNTING RIFLES**





ACR

**SERIES**





5.56 NATO  
6.8MM REMINGTON SPC  
450 BM





## ACR RIFLE SERIES



**CHANGES CALIBERS.  
CHANGES FORMS.  
CHANGES EVERYTHING.**

### **RAPID, TOOL-LESS TAKE DOWN**

With new interchangeable ACR barrel assemblies in 6.8 mm Remington SPC, 5.56 NATO and 450 Bushmaster, the possibilities and the number of applications you can pursue with one MSR are endless. Change calibers and barrels with tool-less rapid takedown in the field. With the most adaptable, accurate and reliable MSR platform ever invented. Only from Bushmaster.

### **BARRELS & CALIBERS**

FNC-TREATED 4150 CMV BARRELS  
AVAILABLE IN 5.56 NATO IN THE  
FOLLOWING BARREL LENGTHS  
(10.5", 14.5", 16.5" AND 18.5")  
6.8MM REMINGTON SPC (16.5")  
450 BUSHMASTER (16.5", 18.5").

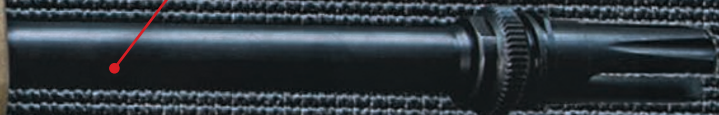




**NEW**

## **6.8MM REMINGTON SPC BARREL**

NEW 6.8 MM REM SPC BARREL ASSEMBLY, FOR INCREASED ENERGY AND DOWNRANGE PERFORMANCE.



**NEW**

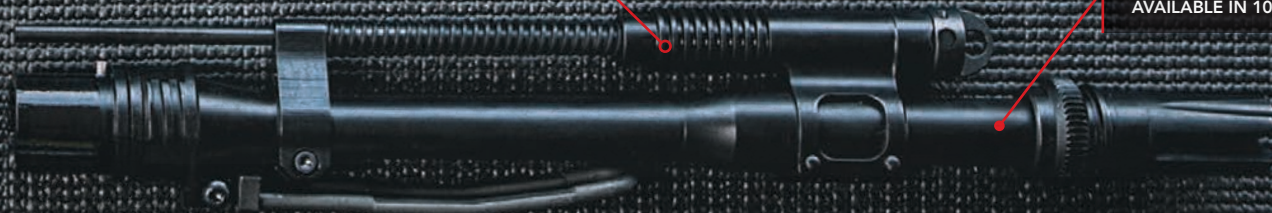
## **450 BUSHMASTER**

NOW AVAILABLE IN 450 BUSHMASTER, FOR BIG-BORE KNOCKDOWN POWER.



## **GAS PISTON**

ADJUSTABLE 2-POSITION GAS PISTON FOR INCREASED RELIABILITY AND SILENCER ADAPTABILITY.



## **5.56 NATO BARREL**

AVAILABLE IN 10.5", 14.5", 16.5" AND 18.5"



## **FLASH HIDER**

51T AAC FLASH HIDER COMES STANDARD ON 5.56 NATO AND 6.8MM REMINGTON SPC





## ACR RIFLE SERIES

# FAST TO ADAPT. FIERCELY RELIABLE.



### FIRE CONTROL

AMBIDEXTROUS CONTROLS DELIVER IMPROVED ECONOMY OF MOVEMENT FOR LEFT AND RIGHT-HAND SHOOTERS.

(NOTE: Geissele trigger available in ACR DMR Model only)

### STOCKS

TELESCOPING STOCKS WITH ADJUSTABLE LENGTH OF PULL, AVAILABLE IN FOLDING OR STRAIGHT VERSIONS.



MAGPUL PRS2 STOCK



### HANDGUARDS

POLY HANDGUARD, OR THREE-RAIL ALUMINUM HANDGUARD, FOR ADDED MODULARITY AND ADAPTABILITY.





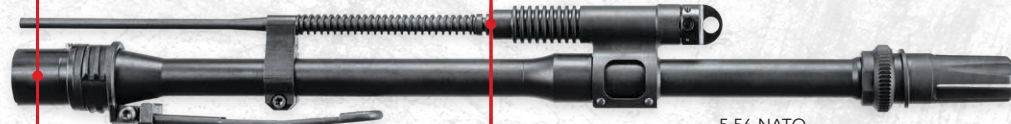


## BARRELS

HAMMER-FORGED, 4150 MELONITE (FNC) TREATED BARRELS AVAILABLE IN 10.5", 14.5", 16" AND 18.5" LENGTHS.



5.56 NATO



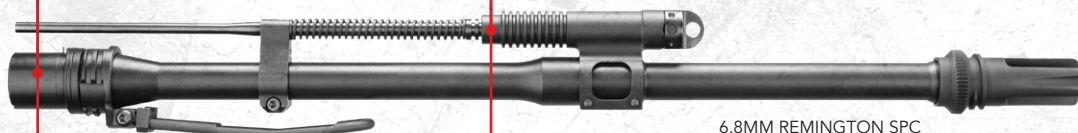
5.56 NATO



5.56 NATO



5.56 NATO



6.8MM REMINGTON SPC



450 BM



## RECEIVER

PROPRIETARY MODULAR SYSTEM  
ALLOWS USERS TO CHANGE BARRELS  
AND CALIBERS INSTANTLY IN THE  
FIELD. COMES WITH REVERSIBLE, NON-  
RECIPROCATING CHARGING HANDLE.



## FLASH HIDER

AAC BLACKOUT  
SILENCER ADAPTER /  
FLASH HIDER.



\*All NFA rules apply.



# ACR RIFLE SERIES



91060 (16.5") & 91070 (18.5")

## **NEW** ACR 450 BUSHMASTER 16" / 18.5"

- New 450 Bushmaster caliber, delivers ultimate stopping power for medium to large game
- AAC SquareDrop modular handguard, Key-Mod compatible
- 7-Position collapsing and folding stock, adjustable for LOP and cheek rise
- Fully ambidextrous controls with full-time ambidextrous charging handle
- New 450 caliber muzzle brake, for improved recoil reduction



90945

## **ACR SBR**

- NFA- restricted 10.5" Short-Barreled Rifle configuration
- Picatinny Quadrail handguard system, accepts numerous accessories
- Fully ambidextrous controls with full-time ambidextrous charging handle
- 7-position collapsing and folding stock accepts QD sling attachments
- Advanced Armament Blackout flash hider, for muzzle flash suppression and rapid attachment of AAC silencers



90036

## **NEW** ACR PISTOL

- New compact pistol configuration
- AAC SquareDrop modular handguard, Key-Mod compatible
- Quick-Detach sling mount receiver end plate, accepts QD sling attachments
- Fully ambidextrous controls with full-time ambidextrous charging handle
- Advanced Armament Blackout flash hider, for muzzle flash suppression and rapid attachment of AAC silencers

\*Please see page 74 for chambering and caliber details.





90955

**NEW ACR 6.8MM REMINGTON SPC**

- New 6.8mm Rem SPC caliber, for increased energy and performance
- AAC SquareDrop modular handguard, Key-Mod compatible
- 7-Position collapsing and folding stock, adjustable for LOP and cheek rise
- Fully ambidextrous controls with full-time ambidextrous charging handle
- Advanced Armament Blackout flash hider, for muzzle flash suppression and rapid attachment of AAC silencers

\*Please see page 74 for chambering and caliber details.



## ACR RIFLE SERIES

# WHEN CHANGE IS THE ONLY CONSTANT.



90705 (COYOTE)

### ACR ENHANCED

- 5.56 NATO
- Includes all the same great features as the basic models (90838 & 90847) plus enhanced features below
- Three-sided aluminum handguard with integral MIL-STD 1913 rail for accessory mounting
- Two-point quick-attach mounts for sling attachment
- AAC silencer adapter / flash hider with exceptional signature reduction
- 14.5" barrel on SBR (90945)



90704



90945 (SBR)\*\*

\*\*All NFA Rules Apply





90838



90847 (COYOTE)

19

## ACR BASIC FOLDER CONFIGURATION 16.5"

- 5.56 NATO
- 16.5" cold hammer-forged barrel, FNC treated for maximum durability, longevity, and reliability
- AAC Blackout silencer adapter / flash hider
- Adjustable, two-position, gas piston-driven system for firing suppressed or unsuppressed, supported by hardened internal bearing rails
- Fully modular design all major components are configurable to user preference. Barrel, stock, and handguard are all interchangeable in less than 2 minutes without tools
- Forward-mounted charging handle can be switched within seconds from left to right side of the upper receiver and is non-reciprocating during firing
- High-impact composite handguard with heat shield – accepts rail inserts
- Fully ambidextrous controls including magazine release, bolt catch and release, fire selector and non-reciprocating charging handle
- High-impact composite lower receiver with textured magazine well and modular grip storage
- Folding, multi-position telescoping stock with rubber butt pad and sling mounts
- Includes a 30-round PMAG®

\*Please see page 74 for chambering and caliber details.



# BUSHMASTER ACR DMR

By Richard Schutz

**GUN WORLD**

Featured in  
Gun World  
Vol. 58 NO.8

Reintroduced at the 2017 SHOT Show, the ACR DMR brings a new level of precision and adaptability to the ACR line. In addition to those features found on the Basic and Enhanced ACR models, the DMR version adds a fixed Magpul PRS-2 buttstock, a quick-change, 18.5-inch barrel and an aluminum handguard with 1913 MIL-SPEC rails on three sides.

## OPERATION AND SPECIFICATIONS

The Bushmaster ACR DMR utilizes a regulated short-stroke, gas-operated piston system to operate the bolt carrier group (BCG). This system keeps hot gases and fouling material from entering the receiver and BCG. The gas regulator allows the operator to set the system for either suppressed ("S") or unsuppressed ("U") operation with a simple twist of the selector.

It is not necessary to remove the barrel for cleaning. However, if you want to do so, or if you want to install a different barrel, it requires only five easy steps: After locking the BCG to the rear and removing the handguard, simply lower the barrel locking lever, rotate it approximately one-quarter turn counterclockwise until it stops, and then pull the barrel assembly forward out of the trunnion. It couldn't be any easier (unless someone does this for you).

Removing the gas piston for cleaning is easily accomplished in only three steps and can be done with the barrel attached or removed from the upper receiver.

The composite polymer lower receiver has a fixed Magpul-style pistol grip with a slide-out compartment designed to store two CR123 batteries. A Geissele two-stage trigger provides a smooth-as-silk trigger pull, which breaks cleanly at an average of 4 pounds, 5.6 oz, for 10 consecutive pulls (as measured by a Lyman digital trigger pull gauge).

To accommodate both left- and right-handed shooters, the magazine release, bolt lock and safety selector are all ambidextrous. The magazine release operates with a pushbutton on either side of the receiver. The bolt release is different from an AR-15 in that it is located low, in front of the trigger guard. Pushing it up locks the bolt back; pushing it down releases the bolt. This can easily be operated using one's trigger finger. The selector switch (safety) is located in the same position as on an AR-15 and works in the same manner.

The ACR DMR comes with the Magpul PRS-2, which is an excellent buttstock. It's adjustable for length of pull and has an adjustable cheekpiece.

---

**"THE ABILITY TO CHANGE  
THE BARREL IN LESS THAN  
TWO MINUTES WITHOUT  
TOOLS AND WITH A SOLID  
LOCKUP IS PROBABLY THIS  
RIFLE'S BIGGEST ASSET."**





# DESIGNATED LEADER OF ADAPTABILITY.

The Remington 69-grain Sierra MatchKing BTHP load turned in the best average for three five-shot groups: 1.17 inches. Hornady Black 62-grain FMJ was a close second at 1.34 Inches. Federal Premium 69-grain Sierra MatchKing BTHP load came in third at 1.79 inches. The smallest individual group was from the Hornady Black 62-grain FMJ at .91 inch. The top two loads produced approximately 1.25-inch averages for three five-shot groups—quite acceptable for a rifle of this type. All seven loads were less than 2 inches for three five-shot groups.

## YOU CAN HAVE BOTH

The modularity and ambidextrous operation of the ACR DMR are what really set it apart from most AR-15 style rifles. The ability to change the barrel in less than two minutes without tools and with a solid lockup is probably this rifle's biggest asset. Add to that the ability to change the buttstock and handguard quickly and without tools, and you have something that few other rifles can match.

The ACR DMR fills a special niche in the AR-15-type rifle market. It is not as light and handy as many AR-15s, but it has much greater potential for sustained long-range accuracy than the lighter, quicker-handling AR-15s. Its excellent trigger, ambidextrous controls, ergonomics and excellent stock help offset some of its weight and length. That said, it is lighter and more maneuverable than most 7.62x51 (.308 Win.) AR-10-style rifles—especially when considering the weight of ammunition.

## ACR DMR DESIGNATED MARKSMAN RIFLE

90958

The ACR DMR brings a new level of precision and adaptability to the ACR platform. Its 18.5" hammer-forged, stainless, Melonite (FNC) treated barrel, with 51T AAC® flash hider delivers increased accuracy and durability. With its adjustable, two-position gas-piston operating system, Magpul® PRS2 stock and Geissele® trigger, it's the most accurate configuration of the Adaptive Combat Rifle ever devised. And like all Bushmaster ACRs, fully ambidextrous controls are positioned for fast manipulation and ease of use.

- 5.56 NATO
- Magazine: 20-Round PMAG
- Barrel length: 18.5"
- Rifling Twist Rate: 1:7
- Overall length: 39"
- Upper Receiver: ACR Multi Caliber
- Barrel Material: 4150 hammer-forged
- Barrel Finish: FNC Melonite
- Barrel Contour: Heavy

\*Please see page 74 for chambering and caliber details.







**SQUAREDROP**

**PISTOLS**





5.56 NATO  
300 BLK





## SQUAREDROP PISTOLS

It's the world's most trusted MSR platform, now available in its most compact and adaptable configurations. The SquareDrop handguard makes adding accessories virtually unlimited. Chambered in 300 AAC Blackout and 5.56 NATO and offered in 10", 9" and 7" barrels.



# COMPACT SIZE, BIG FIREPOWER. READY FOR ANYTHING.





90907

## SQUAREDROP 300 BLK PISTOL 9"

- 9" 4150 chrome-moly steel barrel, FNC treated for maximum durability and longevity
- Mil Std Upper & Lower
- SquareDrop rail for free-floated accuracy and accessory mounting ease
- SB Tactical Arm Brace Stock
- Improved trigger control with ALG Defense fire control group
- AAC SquareDrop and Blackout silencer adapter / flash hider
- Caliber: 300 AAC Blackout, Magazine Capacity: 30



90034

## SQUAREDROP 5.56 NATO PISTOL 7"

- 7.1" 4150 chrome-moly steel barrel, FNC treated for maximum durability and longevity
- Mil Std Upper & Lower
- SquareDrop rail for free-floated accuracy and accessory mounting ease
- SB Tactical Arm Brace Stock
- Improved trigger control with ALG Defense fire control group
- AAC SquareDrop and Blackout Flash Hider
- Caliber: 5.56 NATO, Magazine Capacity: 30





**MINIMALIST-**

**SD**





5.56 NATO  
300 BLK  
M-LOK





## MINIMALIST - SD

MISSION FIRST TACTICAL MINIMALIST STOCK – FOR MAXIMUM COMFORT AND MINIMAL WEIGHT; INCLUDES OD CUP, AND ROUNDED RUBBER BUTTPAD

OVERALL WEIGHT, 6.0 LBS. – PERFECT FOR ALL SHOOTERS AND PLENTY OF SAVED WEIGHT FOR ACCESSORIES

RIFLE-LENGTH AAC SQUARE DROP HANDGUARD – FOR FAST SOLID ATTACHMENT OF SQUAREDROP & KEYMOD ACCESSORIES AT 7 DIFFERENT ANGLES

AAC BLACKOUT SILENCER ADAPTER / FLASH HIDER

ALG ADVANCED COMBAT TRIGGER (ACT) – DELIVERS CONSISTENT 5.5 LB. TRIGGER PULL

16" 4150 CHROME MOLY STEEL BARREL, 1:7 TWIST (300 BLK), 1:8 TWIST (5.56 NATO), FNC TREATED – FOR EXTENDED BARREL LIFE AND AMMO COMPATIBILITY

MISSION FIRST TACTICAL GRIP AND MAGAZINE – HIGH QUALITY FURNITURE AND MAGAZINE WITH SIMILAR STYLING

**BUSHMASTER MINIMALIST-SD 5.56 NATO**  
91056, 90050 (CA compliant)

**BUSHMASTER MINIMALIST-SD 300 BLK**  
90924, 90051 (CA compliant)

# VERSATILITY AT ITS MAXIMUM.

\*Please see page 74 for chambering and caliber details.





**NEW**



90178 (5.56 NATO)

## **MINIMALIST-SD M-LOK® - 16.5"**

- Samson® M-LOK handguard
- 5.56 NATO or 300 BLK
- 16.5" chrome-moly steel barrel
- Overall weight, 6.0 LBS.
- Mission First Tactical Grip and magazine-high quality furniture and magazine with similar styling
- Mission First Tactical Minimalist stock - for maximum comfort and minimal weight: includes QD cup, and rounded rubber buttpad



90179 (300 BLK)

\*Please see page 74 for chambering and caliber details.



# BACK TO BASICS

By Brian McCombie Featured in Gun Digest Volume 34 Issue 10 - July 2017

The Bushmaster Minimalist returns to the origins of the AR design, offering a lightweight and nimble multipurpose rifle.

In the past several years, there has been a noticeable shift in how some AR platform rifles are being made. The shift is, in a sense, "back," as in, back to an original concept. The AR, after all, was designed to be a lighter rifle. That might seem like a radical idea, given that I've hefted AR-15s, which were all of 9 pounds, unloaded, and AR-10s that could have doubled as free weights for arm curls.

Yet, as designed over 50 years ago by Eugene Stoner, the AR platform was supposed to be a light and nimble rifle, easy to carry and quick to deploy. And those design parameters are what gun manufacturers like Bushmaster are getting back to — in Bushmaster's case with the recent debut of its new Minimalist-SD chambered in 5.56mm and 300 AAC Blackout (BLK).

## AT THE RANGE

For my accuracy testing, I used three types of .300 BLK ammunition: Barnes' VOR-TX with a 120-grain TAC-TX bullet; Dynamic Research Technologies' 135-grain hollow-point; and SIG Sauer's Elite Performance load with the 120-grain HT bullet.

My best overall five-shot group was with the Barnes VOR-TX ammunition, and it measured .958 inch. Overall, the Barnes also scored the tightest average groups, too, at just under 1.20 inches. The other two ammo brands punched in many five-shot groups at well under 2 inches, including a 1.12-inch group from the DRT and a 1.34-incher from the SIG Elite.

The Minimalist employs a direct-impingement gas system. And it functions just fine. I shot off well in excess of 400

rounds of ammunition through my Minimalist and didn't have a single jam up or even one extraction problem. The empty brass kicked out nicely, ending up at a consistent 5 feet or so from my shooting position.

## THE MINIMALIST AFIELD

Unfortunately, the hunt I did with the Minimalist didn't go as hoped. The Nevada coyotes we were after either did not get the memo to show up — or they received the memo and figured they were better off elsewhere! What I can say about the rifle was that it was a joy to carry on the many, many sets we did, in terrain that varied from sagebrush flats to steep foothills to muddy trails.

## LEANER AND MEANER

So, how did Bushmaster achieve this lightweight package, with the Minimalist-SD in 300 BLK coming in at 6 pounds, 3 ounces, and the 5.56 model at an even 6 pounds?

"The main weight savings are in the pencil-weight barrel on the 5.56," said Adam Ballard, Bushmaster's Senior Product Manager for Modern Sporting Rifles. "Obviously, the 300 BLK model needed a thicker barrel. But it also has a larger bore, so it's only slightly heavier, adding just three ounces to the rifle." Another area where weight was pared off was the SquareDrop handguard.

Even with trimming out a good deal of weight, Bushmaster still managed to deliver many features that might be considered upgrades on other AR's, including a Melonite finish, an AAC 51T Blackout fast-attach silencer





mount and a lightweight Mission First Tactical Grip and 30-round magazine. The 16-inch barrel is made from chrome-moly steel and is FNC treated to stand up to hard use in most field environments.

---

**"THE MINIMALIST-SD RUNS GREAT WITH A SILENCER, TOO," BALLARD SAID, "AND THE RIFLE'S LIGHTWEIGHT PROFILE MAKES SILENCER USE NOT OVERLY TIRING."**

---

Bushmaster decided to produce the 300 BLK models first, so that was what I received. But in April of this year, Bushmaster also began producing the 5.56 version of the rifle and shipping it to dealers. Both rifles have the same suggested retail prices. I'm not sure if that will hold up for prices paid in-store and across the Internet; one caliber might become more popular than the other, altering the price structure. What I am sure about is that buyers will get light-weight and very functional rifles able to handle most shooting scenarios, in most shooting environments.

**BUSHMASTER MINIMALIST-SD 300 BLK**  
EQUIPPED WITH AN AAC TI-RAID 30

---





A close-up photograph of a woman with blonde hair, wearing black tactical glasses and a dark jacket, aiming an XM-15 rifle. The rifle is equipped with a red dot sight. The woman's left hand is on the foregrip, and her right hand is on the trigger. A patch with a white cross is visible on her left sleeve. The background is dark and out of focus.

# **XM-15 RIFLE** **SERIES**



QRC, A3, A2 & MOE





**XM-15 RIFLE SERIES**

**CRATED WITH STEEL,  
ALUMINUM, STRENGTH  
AND HONOR.**



91046

**XM-15 QRC**

- 5.56 NATO
- 16" Superlight 4150 barrel, FNC treated for maximum durability and longevity
- Quick-detach mount red dot optic
- 7075 forged A3 flat top upper receiver
- 7075 forged lower receiver with 6-position M4 stock





91047

### **XM-15 QRC**

- 5.56 NATO
- 16" Superlight 4150 barrel, FNC treated for maximum durability and longevity
- Quick-detach mount red dot optic
- 7075 forged A3 flat top upper receiver
- 7075 forged lower receiver with 6-position M4 stock
- Ships with 10-round magazine



91048

### **XM-15 QRC**

- 5.56 NATO
- 16" Superlight 4150 barrel, FNC treated for maximum durability and longevity
- 7075 forged A3 flat top upper receiver
- 7075 forged lower receiver with 6-position M4 stock

\*Please see page 74 for chambering and caliber details.



## **XM-15 RIFLE SERIES**



90280

### **HEAVY BBL A3 CARBINE 16"**

- 5.56 NATO
- 16" heavy profile chrome-lined barrel
- 7075 forged A3 flat top upper receiver with detachable carry handle
- 7075 forged lower receiver with 6-position M4 stock



90831

### **QUAD RAIL A3 16"**

- 5.56 NATO
- 16" M4 profile chrome-lined barrel
- Aluminum free-floating quad rail handguard
- 7075 forged A3 flat top upper receiver with detachable carry handle
- 7075 forged lower receiver with 6-position M4 stock

\*Please see page 74 for chambering and caliber details.





90325

### **BARRELED MI6-TYPE RILE 20"**

- 5.56 NATO
- A3 (removable handle) upper receiver has a 300-600 meter rear sight system with 1/2 MOA elevation and windage adjustments
- A3 upper receiver features a Picatinny mounting rail for easy attachment of most accessory sights, scopes or optic devices
- 20" 4150 chrome-lined barrel

37



91053

### **300 BLK ORC 16"**

- 300 AAC Blackout
- 16" 4150 heavy chrome-line barrel
- 7075 forged A3 flat top upper receiver with detachable carry handle
- 7075 forged lower receiver with 6-position M4 stock

\*Please see page 74 for chambering and caliber details.



## **XM-15 RIFLE SERIES** MIL SPEC

### **STAKED CASTLE NUT**

KEEPS BUFFER TUBE LOCKED AND STABILIZED

### **MIL SPEC**

### **6-POSITION STOCK**

FOR EASE OF ADJUSTMENT  
AND PRECISE FIT

### **MIL SPEC RECEIVER EXTENSION (BUFFER TUBE)**

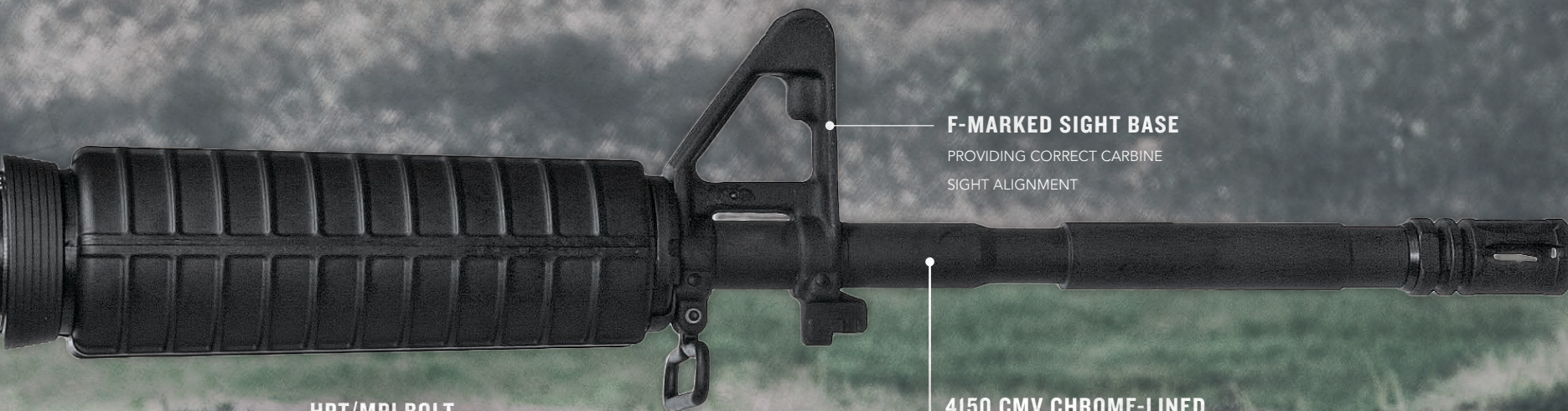
FOR INCREASED DURABILITY AND  
AFTERMARKET COMPATIBILITY

### **TEFLON-COATED 7075 T6 ANODIZED RECEIVERS**

FOR ADDED DURABILITY

# **THE HEART OF EVERY BUSHMASTER M4.**





#### **F-MARKED SIGHT BASE**

PROVIDING CORRECT CARBINE  
SIGHT ALIGNMENT

#### **4150 CMV CHROME-LINED BARREL WITH 1:7" TWIST**

FOR EXTENDED BARREL LIFE AND  
OPTIMAL BALLISTICS

#### **HPT/MPI BOLT**

FOR HIGHEST QUALITY AND  
DEPENDABILITY

#### **M4 FEED RAMPS**

FOR RELIABLE FEEDING AT  
HIGHER BOLT VELOCITY

#### **M16 BOLT CARRIER**

FOR SMOOTH, DEPENDABLE CYCLING

## **OUR QUALITY BASELINE**

With countless MSR parts built to varying degrees of quality by manufacturers the world over, it's good to know that every Bushmaster M4 is built to meet or exceed Mil Spec, right here in America. More than a benchmark, it's the heart of reliability that goes into every M4 that bears our name. The same proven tolerances, materials and finishes that serve those who defend freedom are the ones you'll find in every Bushmaster we make.

\*Please see page 75 for chambering and caliber details.



**XM-15 RIFLE SERIES** MIL SPEC

**THE LEADER OTHERS FOLLOW.**



90212

**HEAVY BBL CARBINE A2 16"**

- 5.56 NATO
- 16" heavy profile 4150 chrome-lined steel barrel
- 7075 forged A2 upper receiver with fixed carry handle
- 7075 forged lower receiver with 6-position M4 stock





90289

## **M4 TYPE PATROLMAN'S CARBINE**

- 5.56 NATO
- 16" M4 profile chrome-lined barrel
- 7075 forged A3 flat top upper receiver with detachable carry handle
- 7075 forged lower receiver with 6-position M4 stock



90242

## **A2 CLASSIC 20"**

- 5.56 NATO
- 7075 forged A2 upper receiver with fixed carry handle
- 7075 forged lower receiver with 6-position M4 stock
- 20" 4150 heavy chrome-lined barrels



90216

## **M4 TYPE PATROLMAN'S CARBINE M4-A2**

- 5.56 NATO
- 16" M4 profile 4150 chrome-lined barrel
- 7075 forged A2 upper receiver with fixed carry handle
- 7075 forged lower receiver with 6-position M4 stock



MOE RIFLE SERIES

# NEVER CAUGHT OFF GUARD.



90291, 90687 (FDE)

## MOE M4-TYPE CARBINE

- 5.56 NATO
- 16" M4 profile 4150 chrome-lined barrel
- 7075 forged A3 flat top upper receiver with Magpul back-up sight
- 7075 forged lower receiver with 6-position MOE stock
- Magpul enhanced trigger guard, MOE handguard and MOE pistol grip
- Ships with one 30-round PMAG





90827

### MOE MID-LENGTH 16"

- 5.56 NATO
- 16" heavy profile midlength gas chrome-lined barrel
- 7075 forged A3 flat top upper receiver with Magpul back-up sight
- 7075 forged lower receiver with 6-position MOE stock
- Magpul enhanced trigger guard, MOE handguard and MOE pistol grip
- Ships with one 30-round PMAG



90829

### MOE DISSIPATOR

- 5.56 NATO
- 16" chrome-lined barrel with rifle length sight
- 7075 forged A3 flat top upper receiver with Magpul back-up sight
- 7075 forged lower receiver with 6-position MOE stock
- Magpul enhanced trigger guard, MOE handguard and MOE pistol grip
- Ships with one 30-round PMAG

\*Please see page 74 for chambering and caliber details.





**BUSHMASTER** **BA50**





50 BMG



45





## BUSHMASTER BA50

From its match-grade chamber out, the BA50 is built to shatter all previous expectations for long-range accuracy. A free-floated barrel, with 1:15" twist and 8-groove rifling is perfectly suited for harnessing sub-MOA accuracy from the 50 BMG. And its left-hand operated, right-hand eject bolt-action and 10-round box magazine, ensure comfortable cycling with no need for the shooter to adjust position.

The BA50 is also one of the simplest 50 caliber rifles to assemble and maintain. Its upper receiver locks to the lower receiver with two integral pins, befitting the nation's leading MSR manufacturer. Its full-length Picatinny rail accommodates a wide range of optics. And an Advanced Armament Corp Cyclops brake drastically reduces recoil, and allows for fast attachment of an AAC Cyclops silencer.



### AAC CYCLOPS

Specially developed to tame the 50 BMG cartridge, the Cyclops suppressor significantly reduces the felt recoil and overall sound signature of the BA50. Specially heat-treated alloys and CNC-fusion welding yield a structure more than capable of withstanding intense 50 BMG pressures. Its unique thread and spring-biased secondary latch couples to the proprietary muzzle break in less than 10 seconds.

For additional information on purchasing a silencer please visit: [www.advanced-armament.com](http://www.advanced-armament.com)



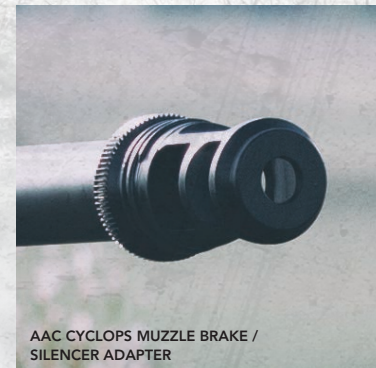


# 50-CALIBER

# FORCE MULTIPLIER.

## AAC CYCLOPS

ENGINEERED TO DRAMATICALLY REDUCE THE SOUND, RECOIL AND FLASH SIGNATURE OF THE 50 BMG CARTRIDGE AND BUILT TO WITHSTAND ITS MASSIVE PRESSURES WITH NO LOSS OF DOWNRANGE POWER OR ACCURACY.



AAC CYCLOPS MUZZLE BRAKE /  
SILENCER ADAPTER



**BUSHMASTER BA50**

**NEVER  
DETERRED  
BY DISTANCE.**



\*Please see page 74 for chambering and caliber details.





## BUSHMASTER BA50 90827

- 50 BMG
- 30" barrel with 1:15" twist
- Barrel free-floated within vented fore-end
- Bolt action: left bolt / right port, for faster cycling of action
- Magpul PRS adjustable buttstock with LimbSaver recoil pad
- Equipped with AAC Cyclops muzzle brake spaces/ silencer adapter, design for optimal recoil reduction and able to accept AAC Cyclops .50 cal. silencer
- Disassembles like an AR-type rifle for cleaning and maintenance
- MIL-STD 1913 rail on receiver and vented fore-end
- Lower receiver machined from T6-6061 aluminum billet
- Steel bipod with folding legs
- ErgoGrip Deluxe Tactical pistol grip
- Manganese phosphate finish on steel parts
- Hard anodized black finish on aluminum parts (Mil-Spec)
- Ships with Pelican™ Storm deployment case, two 10-round magazines, and eye and ear protection







**THE ULTIMATE**  
**HUNTING**  
**ADVANTAGE.**





## HUNTING

Hunting rifles are tailored to meet the specific needs of each application. However, the MSR offers unlimited configuration possibilities with the same rifle. Upper receivers with different chamberings and barrels can be field changed in minutes. Handguards, pistol grips and rear stocks can be adapted for hunting everything from varmints, to deer, to feral hogs.

The MSR also offers several inherent advantages to hunters no matter their pursuit. The gas-operated system significantly reduces felt recoil, for quicker target acquisition and more precise follow-up shots. The platform is more compact than most and depending on the application, can be lighter as well. Optics and an endless variety of purpose-specific accessories can easily be mounted to the receiver and handguard.

Last, but certainly not least, the MSR platform's proven reliability in every environment and scenario makes it the ideal hunting tool. In any configuration, for any pursuit, each Bushmaster MSR is a workhorse you can trust at the moment of truth.



## HUNTING RIFLES



# INTRODUCING THE ALL-NEW 450 SD.

\*Please see page 74 for chambering and caliber details.





90044

### 450 BUSHMASTER SD CARBINE 16"

- 16" 4150 chrome-moly steel barrel, FNC treated for maximum durability and longevity
- Mil Std Upper & Lower
- SquareDrop rail for free-floated accuracy and accessory mounting ease
- B5 S&W Stock
- Improved trigger control with ALG Defense fire control group
- Muzzle brake
- Caliber: 450 Bushmaster, Magazine Capacity: 5



90045

### 450 BUSHMASTER SD CARBINE 20"

- 20" 4150 chrome-moly steel barrel, FNC treated for maximum durability and longevity
- Mil Std Upper & Lower
- SquareDrop rail for free-floated accuracy and accessory mounting ease
- Skeletonized stock with recoil pad
- Improved trigger control with ALG Defense fire control group
- Muzzle brake
- Caliber: 450 Bushmaster, Magazine Capacity: 5

\*Please see page 74 for chambering and caliber details.

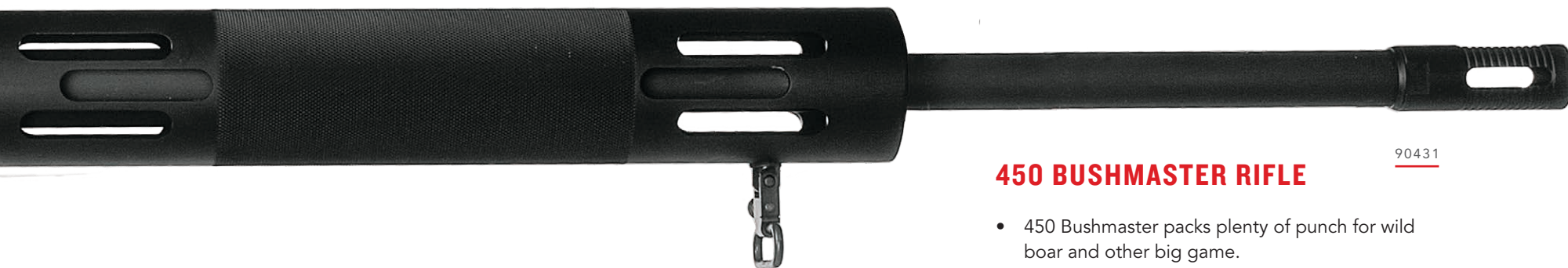


**HUNTING RIFLES**



**45-CALIBER  
KNOCKDOWN.  
MSR VERSATILITY.**





90431

## 450 BUSHMASTER RIFLE

- 450 Bushmaster packs plenty of punch for wild boar and other big game.
- 20" barrel rifle with 1:24" twist
- Upper and lower receivers machined from a Mil-Spec aluminum forging
- Free-floating, vented aluminum fore-end
- Ships with a 5-round magazine



90425

## 450 BUSHMASTER CARBINE

- 450 Bushmaster
- 16" barrel rifle with 1:24" twist
- Upper and lower receivers machined from a Mil-Spec aluminum forging
- Free-floating, aluminum fore-end
- Ships with a 5-round magazine

\*Please see page 74 for chambering and caliber details.



## HUNTING RIFLES

BUILT FOR SPEED  
& ACCURACY.  
BORN TO HUNT.



90641

### VARMINTER

- 223 Remington
- Fluted 24" extra-heavy Bushmaster Varmint barrel (1" dia. out to gas block) with 11° competition muzzle crown
- 1:9" twist (non-chrome-lined) free-floated with a vented aluminum fore-end and bipod stud
- Two 1¼" mini-risers for optics mounting
- Hogue® rubberized pistol grip (black)
- Ships with a 5-round magazine





90629

## PREDATOR

- 5.56 NATO
- Fluted 20" extra-heavy Bushmaster predator barrel (1" dia. out to gas block) with 11° competition muzzle crown
- 1:8" twist (non-chrome-lined) for the heavier bullets, free-floated with a vented aluminum fore-end and bipod stud
- Two 1¼" mini-risers for optics mounting
- Hogue® rubberized pistol grip (black)
- Ships with a 5-round magazine



90702

## 308 ORC (7.62 NATO)

- 16" heavy profile with mid-length gas system
- A2 birdcage flash hider
- Receiver length Picatinny optics rail with two 1 1/4" optics risers
- Milled gas block
- 6-position telescoping stock (when collapsed, conveniently reduces overall length by 4")

\*Please see page 74 for chambering and caliber details.





ACCESSO





# RIES

**UPPER ASSEMBLIES**  
**LOWER ASSEMBLIES**

**MAGAZINES**  
**ADDITIONAL PARTS**  
**ACR PARTS**  
**GUN CARE**  
**CLEANING KITS**



## ACR ACCESSORIES



### ACR MAGPUL® PRS FIXED STOCK

- Adjustable length of pull and comb height
- Machined aluminum adjustment knobs with positive locking click detents
- Black phosphate coated solid alloy steel adjustment shafts
- Rubber buttpad with solid aluminum butt-plate core withstands severe impact and recoil
- Bottom threaded inserts for custom sling, rail, or monopod mounting (10-32 threaded)
- Mid Sling Mount - QD Sling Mount Plate accommodates up to 1.50" push-button swivels (left-right reversible)
- Rear Sling Mount - 1.50" sling loop (left-right reversible)

### ACR STRIPPED LOWER

Stripped non-serialized lower receiver with all Bushmaster components.

|                      |       |
|----------------------|-------|
| 91854 (Coyote) ..... | \$100 |
| 91855 (Black) .....  | \$100 |







## ACR FIXED STOCK

- High-impact polymer fixed stock
- Skeletonized for lighter weight
- Adjustable comb height for proper sight alignment
- Rubber buttpad
- Available in OEM black or coyote color matched to rifle

92981 (Black) ..... \$112

92982 (Coyote) ..... \$112



## ACR FOLDING STOCK

- High-impact polymer right-folding stock
- Seven-position telescoping stock for length of pull adjustment
- Adjustable comb height for proper sight alignment
- Rubber buttpad
- Available in OEM black or coyote color matched to rifle

92987 (Black) ..... \$169

92988 (Coyote) ..... \$169



## ACR TRI RAIL HANDGUARD

- Constructed from high strength aluminum alloy for maximum durability
- Free-floated barrel design for increased accuracy
- Full length MIL-STD 1913 Picatinny rails on sides and bottom for accessories mounting
- Available in OEM black or coyote color matched to rifle

92985 (Black) ..... \$160

92986 (Coyote) ..... \$160



## ACR POLY HANDGUARD

- Magpul-designed free-floated poly handguard
- Constructed from lightweight, reinforced, heat-resistant polymer
- Slot positions on sides and bottom allow for attachment of Picatinny rails and accessories mounting
- Ergonomically engineered for comfort and control

92983 (Black) ..... \$81

92984 (Coyote) ..... \$81



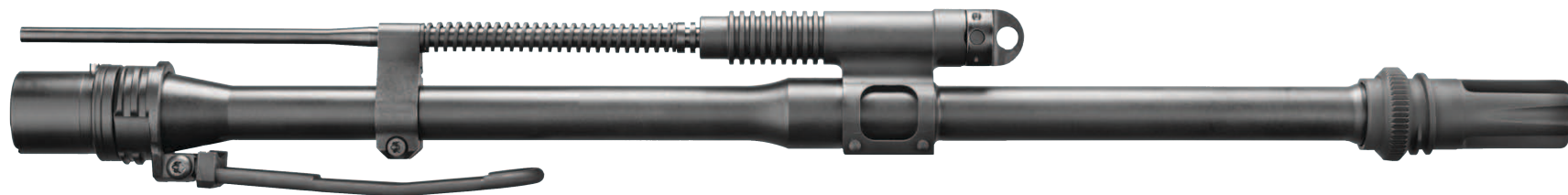
# ACR BARREL CONVERSIONS



## **NEW** 450 ACR BARREL CONVERSION

- Quick detach barrel system
- 1:24" Twist
- Hammer-Forged 4150 chrome-moly Vanadium
- Melonite (FNC) Treated

90023 (18.5") ..... \$799  
90024 (16.5") ..... \$799



## **NEW** 6.8 SPC ACR BARREL CONVERSION

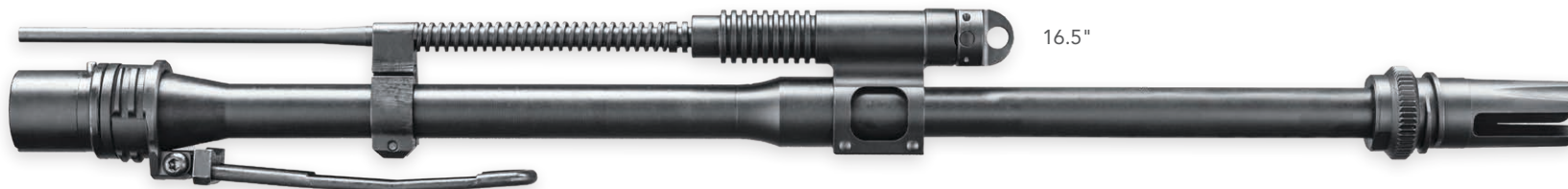
- Quick detach barrel system
- 51T AAC flash hider adapter
- Hammer-Forged 4150 chrome-moly Vanadium
- Melonite (FNC) Treated

90028 (16.5") ..... \$799





18.5"



16.5"



14.5"



10.5"

## 5.56 NATO ACR BARREL CONVERSIONS

- Quick detach barrel system
- 51T AAC flash hider adapter
- Hammer-Forged 4150 chrome-moly Vanadium
- Melonite (FNC) Treated

91750 (18.5") ..... \$599

91751 (16.5") ..... \$599

91752 (14.5") ..... \$599

91753 (10.5") ..... \$599



## UPPER ASSEMBLIES

# UP YOUR MSR GAME WITH PERFORMANCE ENHANCING EXTRAS.

- Built on the versatile Bushmaster modular MSR upper platform
- Barreled upper receivers can be used on existing MSR-type lower receivers
- Bushmaster 4150 chrome-moly-vanadium steel barrels feature hard-chrome lining in both bore and chamber for extended barrel life
- All receivers feature integral brass deflectors and hard anodized finish
- Each assembly is factory headspaced, proofed, test fired and ready to use

\*All NFA rules apply. Please see page 74 for chambering and caliber details.



### **XM-15 5.56 NATO MINIMALIST-SD**

A 16" barrel, A3 flat top upper, lightweight gas block, free-floated rifle length SquareDrop handguard, AAC Blackout flash hider.

90025 ..... \$799



### **XM-15 300 BLK MINIMALIST-SD**

A 16" FNC treated 4150 lightweight barrel, A3 flat top upper, lightweight gas block, free-floated rifle length SquareDrop handguard, AAC Blackout flash hider.

90026 ..... \$799



### **XM-15 300 BLK ORC**

A 16" lightweight 4150 FNC barrel, rifle-length aluminum free-floated handguard, A3 flat top upper, AAC Blackout flash hider.

90027 ..... \$599



### **XM-15 5.56 NATO PISTOL FLAT TOP WITH CARRY HANDLE**

A 11.5" barrel, A3 flat top upper with detachable carry handle, GI handguard, A2 flash hider.

91954 ..... \$699





### 16" 450 BUSHMASTER

Add the hard-hitting punch of the 450 Bushmaster to your Bushmaster lower receiver instantly. AR-type gas operating system drastically reduces recoil for excellent second shot control. Aluminum forearm free-floats the barrel for optimum accuracy. Heavy barrel is hard chrome-lined in bore and chamber for exceptional durability and enhanced features. 1:24" twist rifling, optimized for the .450 bullet. Includes 5-round 450 specific magazine.

91700 ..... \$699



### 20" 450 BUSHMASTER

Add the hard-hitting punch of the 450 Bushmaster to your Bushmaster lower receiver instantly. AR-type gas operating system drastically reduces recoil for excellent second shot control. Aluminum forearm free-floats the barrel for optimum accuracy. Heavy barrel is hard chrome-lined in bore and chamber for exceptional durability and enhanced features. 1:24" twist rifling, optimized for the 450 bullet. Includes 5-round 450 specific magazine.

91702 ..... \$699



### 16" PATROLMAN'S CARBINE (M4 A3)

A 16" M4 profile barrel, A3 flat top upper with detachable carry handle, G1 handguard, A2 flash hider, A2 front sight post with bayonet lug.

91822 ..... \$599



### 16" FLAT TOP

A 16" M4 profile barrel, A3 flat top upper, G1 handguard, A2 flash hider, A2 front sight post with bayonet lug.

91823 ..... \$539



### 16" OPTICS READY CARBINE

A 16" M4 profile barrel, A3 flat top upper with optics mounting risers, G1 handguard A2 flash hider, gas block with bayonet lug.

92194 ..... \$599



### 20" PREDATOR (223 CALIBER)

Vented, free-floating fore-end and scope risers on an A3 flat top upper, 11° competition muzzle crown and milled gas block, fluted, extra heavy, non-chrome-lined 20" barrel with 1:8" twist.

20" 92450 ..... \$739



### 24" VARMINTER (223 CALIBER)

Vented, free-floating fore-end and scope risers on an A3 flat top upper, 11° competition muzzle crown and milled gas block, fluted, extra heavy, non-chrome-lined 24" barrel with 1:9" twist.

24" 92820 ..... \$699



### 300 AAC BLACKOUT

A 16" M4 profile barrel, A3 flat top upper, quad rail rifle length, free-float handguard, AAC Blackout flash hider.

92866 ..... \$709



## LOWER ASSEMBLIES, RECEIVERS & PARTS



### SIX-POSITION TELESCOPING STOCK AND PISTOL GRIP

Assembled lower receiver with all Bushmaster components, marked for multi-caliber.

92952 ..... \$319



### A2 BUTTSTOCK WITH TRAPDOOR STORAGE AND PISTOL GRIP

Assembled lower receiver with all Bushmaster components, marked for multi-caliber.

92958 ..... \$299

NOTE: FFL required for purchase of any lower receiver.

## MAGAZINES

30-ROUND

20-ROUND

5-ROUND AND  
10-ROUND



(AR-15 .223/5.56)



### 5-ROUND MAGAZINE 5.56 NATO

93300 (Black) ..... \$24

### 10-ROUND MAGAZINE 5.56 NATO

93302 (Black) ..... \$24

### 20-ROUND MAGAZINE 5.56 NATO

93304 (Black) ..... \$24

### 30-ROUND MAGAZINE 5.56 NATO

93306 (Black) ..... \$19

93307 (5.56 Mag Grey) ..... \$19



### 5-ROUND BUSHMASTER 450 MAGAZINE

- Heavy-duty stainless steel AR15 type magazine box
- Single stack follower

93309 ..... \$39

\*Please see page 74 for chambering and caliber details.



## PARTS KITS



**5.56/223 LOWER RECEIVER PARTS KIT**  
Everything necessary to completely build up lower receiver (minus stock assembly).

93384 .....\$69



**5.56/223 LOST PARTS KIT**  
Critical springs, detents, inserts and pins that are commonly lost.

93382 .....\$19



**5.56/223 FIELD REPAIR KIT**  
Includes common parts that can be replaced in the field for immediate repair.

93380 .....\$39

## MUZZLE BRAKES



**NEW**

**45 CALIBER 11/16-24 THREADS**

91840 .....\$64



**NEW**

**7.62 CALIBER 5/8-24 THREADS**

91841 .....\$37



**NEW**

**5.56 CALIBER 1/2-28 THREADS**

91842 .....\$37



## ADDITIONAL PARTS



### ENHANCED PISTOL GRIP

- Offers upgraded ergonomics to OEM grip
- Textured for sure-grip in all conditions
- Made of durable military grade polymer
- Will fit all M16, AR15, M4 and HK416 variants made to Mil-Spec
- Secure watertight storage compartment
- Foam storage block to reduce noise

93392 ..... \$24





### SINGLE POINT BUNGEE SLING

- Metal carabiner clasp with nylon sleeve to reduce noise
- Bungee strap for flex and ease of use
- Will fit a wide variety of mounting hardware
- Perfect when coupled with the OPSM sling mount

93394 ..... \$49



### SINGLE POINT SLING MOUNT

- Single-point sling mount for snap clips, carabiners, or conventional slings up to 1.25" in width
- Unlike the competitors, no tube disassembly necessary, simply pull off buttstock and install
- CNC machined from aircraft grade aluminum with black matte finish

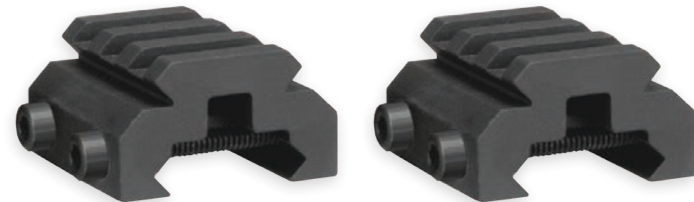
93398 ..... \$39



### SHORT VERTICAL FORWARD GRIP

- Aids in faster target acquisition
- Reduces shooter fatigue
- Textured for sure-grip
- Will fit all M16, AR 15, M4 and HK416 variants made to Mil-Spec
- Internal storage with fitted foam to eliminate rattle or noise
- Mounts to any standard 1913 rail

93390 ..... \$24



### B.M.A.S. MINI SCOPE RISERS (1/2" RISER)

Mini risers mount to a picatinny rail to elevate the scope for use with standard height scope rings

93482 ..... \$39



# GUN CARE

## BUSHMASTER 3-PART CLEANING SYSTEM- 4 OZ. SIZE

- Three-part cleaning system designed for use on AR15-style rifles as well as any other functioning firearm
- The 4 fl. oz. sizes will last for dozens of applications, and are ideal for use at your cleaning station or work bench



|                                                  |     |
|--------------------------------------------------|-----|
| 93654 - 4 oz. MASTER Bore Rinse .....            | \$8 |
| 93658 - 4 oz. MASTER Lube & Protectant .....     | \$9 |
| 93650 - 4 oz. MASTER Bore Cleaner & Polish ..... | \$9 |

## BUSHMASTER 3-PART CLEANING SYSTEM - ½ OZ. & 1 OZ. SIZES

- Three-part cleaning system designed for use on AR15-style rifles as well as any other functioning firearm
- ½ oz. and 1 oz. sizes specifically designed to fit in range bag separately or within our Bore Squeeg-E™ cleaning systems for convenient use in the field or at the range



|                                                                     |      |
|---------------------------------------------------------------------|------|
| 93656 - 1 oz. MASTER Bore Rinse .....                               | \$4  |
| 93600 - Small Bottle Chemical Combo Pack for Squeeg-E Systems ..... | \$9  |
| 93602 - Large Bottle Chemical Combo Pack for Squeeg-E Systems ..... | \$25 |



## BUSHMASTER BORE SQUEEG-E™ SINGLE-CALIBER CLEANING SYSTEM

Single-caliber, rod-based systems with the key tools to clean your AR. Comes in both 5.56mm/.223 cal (shown top) and 7.62mm/.308 cal sizes. Includes complete 3-step Bushmaster chemical system. Also includes:

- 10" x 4" heavy-duty nylon case with Velcro rear pack straps and front closure
- Five-piece adjustable steel rod with included T-handle – all 8/32" threads to accommodate any use length
- ½ oz. MASTER Bore Cleaner and Polish
- 1 oz. MASTER Bore Rinse
- ½ oz. MASTER Lube
- Bore Squeeg-E, matching bronze bore brush and chamber brush
- Double-sided nylon cleaning brush

|                             |      |
|-----------------------------|------|
| 93611 - 5.56/.223 Cal ..... | \$29 |
| 93612 - 7.62/.308 Cal ..... | \$29 |



# CLEANING KITS

## BUSHMASTER BORE SQUEEG-E SINGLE-CALIBER CLEANING SYSTEM

All Bore Squeeg-E Field Pack cleaning systems include the following as well as what is listed with each individual system:

- Black-embroidered field pack with Velcro pack straps on back
- ½ oz. MASTER Bore Cleaner and Polish
- 1 oz. MASTER Bore Rinse
- ½ oz. MASTER Lube and Protectant
- Long .50 Caliber Universal Nylon Bore Brush
- Double-Sided Nylon 32" Universal Flex Cable
- T-Handle & Threaded Tool Adapter
- 5" Aluminum Pistol/Extension Rod
- Flat Carbon Scraper Tool
- Hook Carbon Scraper Tool
- Pin Punch Tool



## TACTICAL

- Bore Squeeg-E for:  
22/5.56mm  
30 cal/7.62mm  
9mm/.357  
50cal/.410ga
- 17 cal. brass gas tube brush
- Lens pen with cap



93606 .....\$49

## UNIVERSAL

- Bore Squeeg-E for:  
22/5.56mm      9mm/.357  
243/25 cal      40/10mm  
7mm/270      44/.45 cal  
30 cal/7.62mm      50cal/.410ga
- 20ga/28ga; 12ga/16ga
- 20-gauge size nylon bore brush
- 12-gauge brass bore brush with large thread adapter



93604 .....\$59



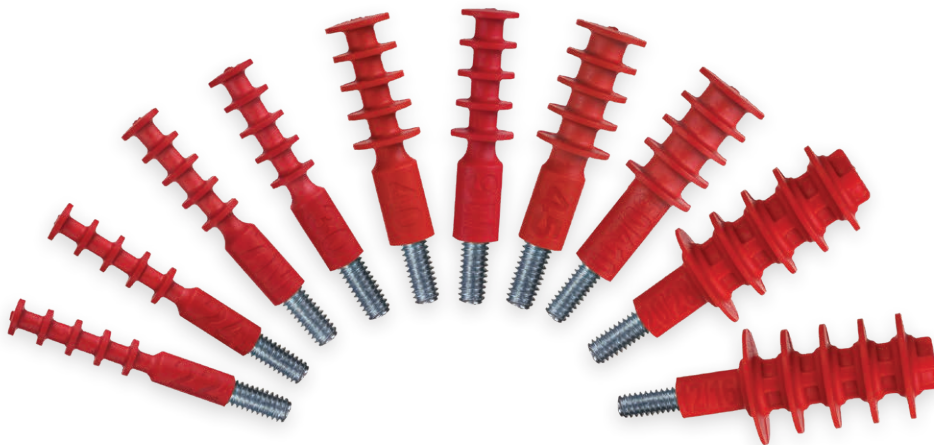
# CLEANING KITS

## TACTICAL

Everything you need to clean your tactical firearms: rifle, pistol/revolver, or 12ga shotgun comes in a heavy duty, water resistant, embroidered range bag with an adjustable shoulder strap that's reinforced and sized to carry (4) shotgun shell boxes or up to (8) boxes of other ammo. Includes:

- Bore Squeeg-E and matching bronze bore brushes for:
  - 22/5.56mm
  - 30 cal/7.62mm
  - 9mm/.357 cal
  - 40 cal/10mm
  - 44/.45 cal
  - 12ga/16ga
- ½ oz. MASTER Bore Cleaner and Polish
- 1 oz. MASTER Bore Rinse
- ½ oz. MASTER Lube
- 32" and 12" Flex Cables
- Patented Fast Snap T-Handle
- Nylon and Brass Cleaning Brushes (one each)
- Bushmaster Cleaning Mat (12" x 28")
- Threaded Revolver and Tool Adapter
- Flat Carbon Scraper Tool
- Hook Carbon Scraper Tool
- Pin Punch Tool
- Large Thread Shotgun Brush Adapter

93608 .....\$79



## INDIVIDUAL RED SQUEEG-E

|                                     |      |
|-------------------------------------|------|
| 93616 (22/223 cal/5.56mm) .....     | \$3  |
| 93617 (243/25 cal).....             | \$3  |
| 93618 (7mm/.270 cal).....           | \$3  |
| 93619 (30/308 cal/7.62mm) .....     | \$3  |
| 93620 (40 cal/10mm).....            | \$3  |
| 93621 (9mm/357/380/38 cal).....     | \$3  |
| 93622 (44/45 cal).....              | \$3  |
| 93623 (50 cal/410 bore) .....       | \$3  |
| 93624 (20/28 ga) .....              | \$3  |
| 93625 (12/16 ga) .....              | \$3  |
| 93686 (Neoprene cleaning mat) ..... | \$12 |



# SPEC CHART

|                | Order # | Description                                        | Caliber          | Weight<br>w/o Mag | Overall<br>Length | Barrel<br>Length | Rate of<br>Twist | Muzzle      | barrel                                                      | 2019<br>MSRP |
|----------------|---------|----------------------------------------------------|------------------|-------------------|-------------------|------------------|------------------|-------------|-------------------------------------------------------------|--------------|
| MINIMALIST-SD  | 91056   | Minimalist-SD, A3 Upper 16"                        | 5.56 NATO        | 6 lbs             | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
|                | 91050   | Minimalist-SD, A3 Upper 16" (California compliant) | 5.56 NATO        | 6 lbs             | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
|                | 90924   | Minimalist-SD, A3 Upper 16"                        | 300 AAC Blackout | 6.3 lbs           | 35"               | 16"              | 1:7"             | ⅝ x 24      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
|                | 90951   | Minimalist-SD, A3 Upper 16" (California compliant) | 300 AAC Blackout | 6.3 lbs           | 35"               | 16"              | 1:7"             | ⅝ x 24      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
|                | 90178   | Minimalist-SD MLOK, A3 Upper 16"                   | 5.56 NATO        | 6 lbs             | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
|                | 90179   | Minimalist-SD MLOK, A3 Upper 16"                   | 300 AAC Blackout | 6.3 lbs           | 35"               | 16"              | 1:7"             | ⅝ x 24      | 4150 chrome-moly steel melonite (FNC)                       | \$1,169.00   |
| ACR            | 90958   | ACR DMR (Designated Marksman Rifle)                | 5.56 NATO        | 10.4 lbs          | 39"               | 18.5"            | 1:7"             | ½ x 28      | 4150 hammer forged melonite treated                         | \$2,569.00   |
|                | 90704   | 16.5" ACR Enhanced Configuration - Black           | 5.56 NATO        | 8.2 lbs           | 33"-36"           | 16.5"            | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/nitrite-coated bore/chamber        | \$2,249.00   |
|                | 90705   | 16.5" ACR Enhanced Configuration - Coyote          | 5.56 NATO        | 8.2 lbs           | 33"-36"           | 16.5"            | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/nitrite-coated bore/chamber        | \$2,249.00   |
|                | 90838   | 16.5" ACR Basic Folder Configuration - Black       | 5.56 NATO        | 8.2 lbs           | 33"-36"           | 16.5"            | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/nitrite-coated bore/chamber        | \$2,149.00   |
|                | 90847   | 16.5" ACR Basic Folder Configuration - Coyote      | 5.56 NATO        | 8.2 lbs           | 33"-36"           | 16.5"            | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/nitrite-coated bore/chamber        | \$2,149.00   |
|                | 90945   | 10.5" ACR SBR - Black                              | 5.56 NATO        | 8 lbs             | 27"               | 10.5"            | 1:7"             | ½ x 28      | 4150 chrome-moly Vanadivan steel w/FNC-treated bore/chamber | \$2,249.00   |
|                | 91060   | 16" ACR 450 BM - Black                             | 450 BM           | 8 lbs             | 34"-37.5"         | 16"              | 1:24"            | ½ x 28      | 4150 chrome-moly Vanadivan steel w/FNC-treated bore/chamber | \$2,249.00   |
|                | 91070   | 18.5" ACR 450 BM - Black                           | 450 BM           | 8.2 lbs           | 36"-40"           | 18.5"            | 1:24"            | ½ x 28      | 4150 chrome-moly Vanadivan steel w/FNC-treated bore/chamber | \$2,249.00   |
|                | 90955   | 16" ACR 6.8 SPC - Black                            | 6.8mm REM SPC    | 8.2 lbs           | 34"-37.5"         | 16"              | 1:11"            | ½ x 28      | 4150 chrome-moly Vanadivan steel w/FNC-treated bore/chamber | \$2,249.00   |
|                | 90036   | 10.5" ACR Pistol - Black                           | 5.56 NATO        | 6.5 lbs           | 21.5"             | 10.5"            | 1:7"             | ½ x 28      | 4150 chrome-moly Vanadivan steel w/FNC-treated bore/chamber | \$2,149.00   |
| XM-15 RIFLES   | 90212   | 16" Heavy Barrel Carbine - A2                      | 5.56 NATO        | 7.0 lbs           | 35"               | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$895.00     |
|                | 90216   | 16" M4A2 Type Patrolman's Carbine                  | 5.56 NATO        | 6.7 lbs           | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$895.00     |
|                | 90280   | 16" Heavy Barrel Carbine - A3                      | 5.56 NATO        | 7.3 lbs           | 35"               | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$947.00     |
|                | 90289   | 16" M4A3 Type Patrolman's Carbine                  | 5.56 NATO        | 6.7 lbs           | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$947.00     |
|                | 90831   | 16" M4A3 Type Patrolman's Carbine w/Quad           | 5.56 NATO        | 8.2 lbs           | 35"               | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,099.00   |
|                | 91046   | 16" QRC W/ mini red dot                            | 5.56 NATO        | 5.18 lbs          | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite treated                     | \$769.00     |
|                | 91047   | 16" QRC W/ mini red dot 10rd                       | 5.56 NATO        | 5.18 lbs          | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite treated                     | \$769.00     |
|                | 91048   | 16" QRC optics ready                               | 5.56 NATO        | 5.18 lbs          | 35"               | 16"              | 1:8"             | ½ x 28      | 4150 chrome-moly steel melonite treated                     | \$739.00     |
|                | 90242   | 20" Target Rifle - A2                              | 5.56 NATO        | 8.46 lbs          | 39.5"             | 20"              | 1:9"             | ½ x 28      | Heavy profile chrome-lined bore/chamber                     | \$969.00     |
|                | 90325   | 20" Target Rifle - A3                              | 5.56 NATO        | 8.78 lbs          | 39.5"             | 20"              | 1:9"             | ½ x 28      | Heavy profile chrome-lined bore/chamber                     | \$999.00     |
| MOE®<br>SERIES | 90702   | XM10 ORC GEN 1 308, 16"                            | 7.62 NATO        | 7.75 lbs          | 33.5"             | 16"              | 1:10"            | ⅝ x 24      | 16" chrome-lined heavy profile                              | \$1,249.99   |
|                | 91053   | 16" 300 BLK ORC                                    | 300 AAC Blackout | 6.7 lbs           | 35"               | 16"              | 1:7"             | ⅝ x 24      | 16" chrome-lined heavy profile                              | \$929.00     |
|                | 90291   | 16" MOE M4-Type Carbine - Black                    | 5.56 NATO        | 6.42 lbs          | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,099.00   |
|                | 90687   | 16" MOE M4-Type Carbine - FDE                      | 5.56 NATO        | 6.42 lbs          | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,099.00   |
|                | 90827   | 16" MOE .223 Mid-Length - Black                    | 5.56 NATO        | 6.5 lbs           | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,099.00   |
| PISTOLS        | 90829   | 16" "MOE Dissipator" Carbine - Black               | 5.56 NATO        | 6.42 lbs          | 32.5"             | 16"              | 1:9"             | ½ x 28      | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,099.00   |
|                | 90907   | 9" Squaredrop Pistol                               | 300 AAC Blackout | 5.4 lbs           | 25.25"            | 9"               | 1:7"             | ⅝ x 24      | STAINLESS BARREL WITH LOW PRO GAS BLOCK                     | \$1,399.00   |
|                | 90034   | 7" Squaredrop Pistol                               | 5.56 NATO        | 5.2 lbs           | 23.75"            | 10"              | 1:9"             | ½ x 28      | STAINLESS BARREL WITH LOW PRO GAS BLOCK                     | \$1,399.00   |
| HUNTING        | 90035   | 10" Squaredrop Pistol                              | 5.56 NATO        | 5.5 lbs           | 26.75"            | 7"               | 1:9"             | ½ x 28      | STAINLESS BARREL WITH LOW PRO GAS BLOCK                     | \$1,399.00   |
|                | 90425   | 16" Bushmaster 450 Carbine                         | 450 Bushmaster   | 8.1 lbs           | 35.5"             | 16"              | 1:24"            | 11/16 x 24  | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,199.00   |
|                | 90431   | 20" Bushmaster 450 Rifle                           | 450 Bushmaster   | 8.3 lbs           | 39.5"             | 20"              | 1:24"            | 11/16 x 24  | 4150 chrome-moly steel w/chrome-lined bore/chamber          | \$1,199.00   |
|                | 90629*  | 20" Predator Compliant                             | 5.56 NATO        | 8 lbs             | 38.25"            | 20"              | 1:8"             | Crowned     | Fluted, chrome-moly steel (non-chrome-lined)                | \$1,159.00   |
|                | 90641*  | 24" Varminter Compliant                            | 5.56 NATO        | 8.4 lbs           | 42.25"            | 24"              | 1:9"             | Crowned     | Fluted, chrome-moly steel (non-chrome-lined)                | \$1,159.00   |
|                | 90044   | 16" 450 Bushmaster SD Carbine                      | 450 Bushmaster   | 6.85 lbs          | 36.5"             | 16"              | 1:24"            | 11/16 x 24  | 4150 chrome-LINED BARREL                                    | \$1,299.00   |
| BA 50          | 90045   | 20" 450 Bushmaster SD Rifle                        | 450 Bushmaster   | 7.5 lbs           | 40.5"             | 20"              | 1:24"            | 11/16 x 24  | 4150 chrome-LINED BARREL                                    | \$1,299.00   |
|                | 90102   | 30" BA50 - .50 BMG Bolt Action Rifle               | 50 BMG           | 30 lbs            | 58"               | 30"              | 1:15"            | 1"-14UNS-ZA | Lothar Walther barrel, free-floating with vented fore-end   | \$5,657.25   |

STATE AND LOCAL FIREARMS LAWS VARY. BEFORE ORDERING, CHECK LAWS IN YOUR AREA OR CALL 800.883.6229. PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE. \* = STATE COMPLIANT



AAC, ACR, Accutip, Blackout, Bushmaster, Disintegrator, Rem, Remington, Premier, and UMC are trademarks of RA Brands, L.L.C.. Barnes and Vor-TX are trademarks of Barnes Bullets, LLC. A.R.M.S. is a trademark of A.R.M.S., Inc.. A-TACS is a trademark of Concealment Systems, LLC. Blue Force Gear is a trademark of Blue Force Gear, Inc.. Cerakote is a trademark of NIC Industries, Inc.. Colt is a trademark of Colt's Manufacturing Company, LLC. Cordura is a trademark of INVISTA. Creedmoor is a trademark of Creedmoor Sports. Daniel Defense is a trademark of Daniel Defense. Ergo Grip is a trademark of Falcon Industries, Inc.. Harris is a trademark of Harris Bipods. Hogue is a trademark of Hogue, Inc.. KNS Precision is a trademark of KNS Precision, Inc.. LimbSaver is a trademark of Steven Sims, Inc.. Loctite is a trademark of Henkel AG & Co.. Magpul, PMAG, MOE, MIAD, MVG, and MBUS are trademarks of Magpul Industries, Corp.. Mission First Tactical are trademarks of Mission First Tactical, LLC. SB Tactical is a trademark of NST Global, LLC. Spec-Ops is a trademark of Best Made Designs, LLC. Storm is a trademark of Pelican Products, Inc.. SureFire is a trademark of SureFire, LLC. Streamlight is a trademark of Streamlight Inc.. Teflon is a trademark of The Chemours Company FC, LLC. T1G is a trademark of Tier 1 Group. Turner Saddlery is a trademark of Turner Saddlery, Inc.. This may not be an exhaustive list of the trademarks that appear herein. Any trademark that appears in this catalog and is not specifically listed here is the exclusive property of its respective owner.

Some Bushmaster firearm barrels are marked with the military caliber designation for the chamber of the barrel, including 7.62 x 51 and 5.56 x 45. In these firearms, the following cartridge interchangeability is acceptable:

| IN BARRELS MARKED        | THE FOLLOWING AMMUNITION<br>MAY ALSO BE SAFELY USED |
|--------------------------|-----------------------------------------------------|
| 5.56 x 45                | 223 Remington (223 REM)                             |
| 223 Remington (223 REM)  | NONE                                                |
| 7.62 x 51                | 308 Winchester (308 WIN)                            |
| 308 Winchester (308 WIN) | 7.62 x 51                                           |

**WARNING!** NEVER fire 5.56 x 45 (also known as 5.56mm NATO or 5.56mm Military) ammunition in a barrel marked "223 Remington" or "223 REM". Excessive pressure can result and cause property damage, personal injury and/or death.

**WARNING!** As military ammunition does not have a headstamp indicating the caliber, it is the responsibility of the user to determine the caliber of the ammunition before use. Using improper ammunition may cause property damage, personal injury and/or death.



## CONTACT US

### DEALER & WHOLESALE ORDERS BUSHMASTER PARTS & ACCESSORIES CALL:

Sales: 1-844-700-0870

Monday - Friday, 8:00 a.m. - 5:00 p.m. CST.

Fax: 1-256-327-2860

### FOR INTERNATIONAL MILITARY AND LAW ENFORCEMENT SALES:

[info@bushmaster.com](mailto:info@bushmaster.com)

### FOR GENERAL QUESTIONS, PARTS OR REPAIR:

Customer Service: 1-800-883-6229

Monday - Friday, 9:00 a.m. - 6:00 p.m. EST.

Technical Support and Company Information:

[info@bushmaster.com](mailto:info@bushmaster.com)



### IMPORTANT RETURNS AND REPAIRS NEW POLICY MESSAGE

To provide enhanced repair and return services we are now requiring that consumers contact our customer service team at 800-883-6229 to obtain a Service Request Number (SRN) prior to shipping product to the Company or Authorized Service Center. This will allow for improved tracking of return and ensure all consumers benefit from a faster and more reliable process. **No return will be accepted without an SRN on the shipping label.** Packages sent without the required SRN will not be accepted and marked Return to Sender. We appreciate your cooperation and look forward to improving this process.

### ADDRESS FOR ALL MAIL:

Bushmaster Firearms International

P.O. Box 556

Madison, NC 27025

### FOR FULL PRODUCT LINE & ACCESSORY OFFERINGS VISIT:

[bushmaster.com](http://bushmaster.com)

### JOIN THE CONVERSATION ONLINE AT

 [facebook.com/bushmasterfirearms](https://facebook.com/bushmasterfirearms)

 [bushmaster\\_official](https://instagram.com/bushmaster_official)