

PURELY

**BEMAN<sup>®</sup>**  
PURELY AMERICAN.

# HUNTING ARROWS, BUILT TO LAST.

YOU WORK HARD TO PROVIDE FOR YOUR FAMILY.  
FROM PUTTING IN TIME AT WORK TO TIME IN THE FIELD,  
YOU CHOOSE THE ARROW, THAT LIKE YOU, IS  
**PURELY AMERICAN.**

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Every effort has been made to ensure the accuracy of this catalog. Graphics and images are for illustration purposes only. Due to our effort to improve our products, Beman reserves the right to make changes without notice. 2018 products available for sale on or after December 1, 2017.

# PRECISION OF PERSEVERANCE.

MONTHS OF PRECISE PLANNING HAVE LED YOU TO THIS BRISK FALL EVENING. YOU'VE PERSEVERED ALL SEASON FOR THIS SHOT. LET IT LOOSE.

## ICS PRECISION HUNTER™

ACCURACY THROUGH PRECISION.

Born and bred in America, Beman ICS PRECISION HUNTER is as red, white and blue as it gets. The precision you demand, for the confidence you need to place the arrow in the exact spot it belongs.

STRAIGHTNESS  
±0.001"

### HARDWARE



13 GR. SUPER NOCK™      21 GR. CB INSERT

### SPECIFICATIONS

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS/INCH)	9.5	9.3	8.4	7.3
RPS POINT (INCH)	5/16	5/16	9/32	9/32
STOCK LENGTHS	32	31.5	31	30.5
OD	0.300	0.298	0.294	0.287

# THE MOMENT YOU WAITED FOR.

TWENTY FEET UP, DOWNWIND, AND READY TO DRAW. YOU'VE BEEN HERE BEFORE AND KNOW THIS IS THE MOMENT YOU'VE WAITED FOR ALL SEASON.

## ICS HUNTER® CLASSIC

THE AMERICAN WAY. BORN TO HUNT.

The ICS HUNTER CLASSIC is the Made-in-USA arrow that is field-proven by millions of archers as the go-to arrow for all types of North American big game.

STRAIGHTNESS  
±0.003"

### HARDWARE



13 GR. S NOCK™



21 GR. CB INSERT

### SPECIFICATIONS

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS/INCH)	9.5	9.3	8.4	7.3
RPS POINT (INCH)	5/16	5/16	9/32	9/32
STOCK LENGTHS	32	31.5	31	30.5
OD	0.300	0.298	0.294	0.287

**STRONG IN EVERY WAY.**

YOU'RE THE ONE WHO SHOWS UP EARLY AND LEAVES LATE. YOU BELIEVE STRENGTH COMES FROM HARD WORK. SHOW THEM HOW PERSISTENT YOU ARE.

**ICS BOWHUNTER™**

HIGH QUALITY CARBON FOR SERIOUS HUNTERS.

We know you don't take your shot for granted so why would we? Strength in construction. Durability in every shot and the power and speed to take down big game. Beman ICS BOWHUNTER.

STRAIGHTNESS  
±0.006"

HARDWARE



13 GR. SUPER NOCK™ 21 GR. CB INSERT

SPECIFICATIONS

<b>ARROW SIZES</b>	340	400	500
<b>WEIGHT (GRAINS/INCH)</b>	9.3	8.4	8.4
<b>RPS POINT (INCH)</b>	5/16	9/32	9/32
<b>STOCK LENGTHS</b>	31.5	31	30.5
<b>OD</b>	0.298	0.294	0.287

**BLAZE YOUR OWN TRAIL.**

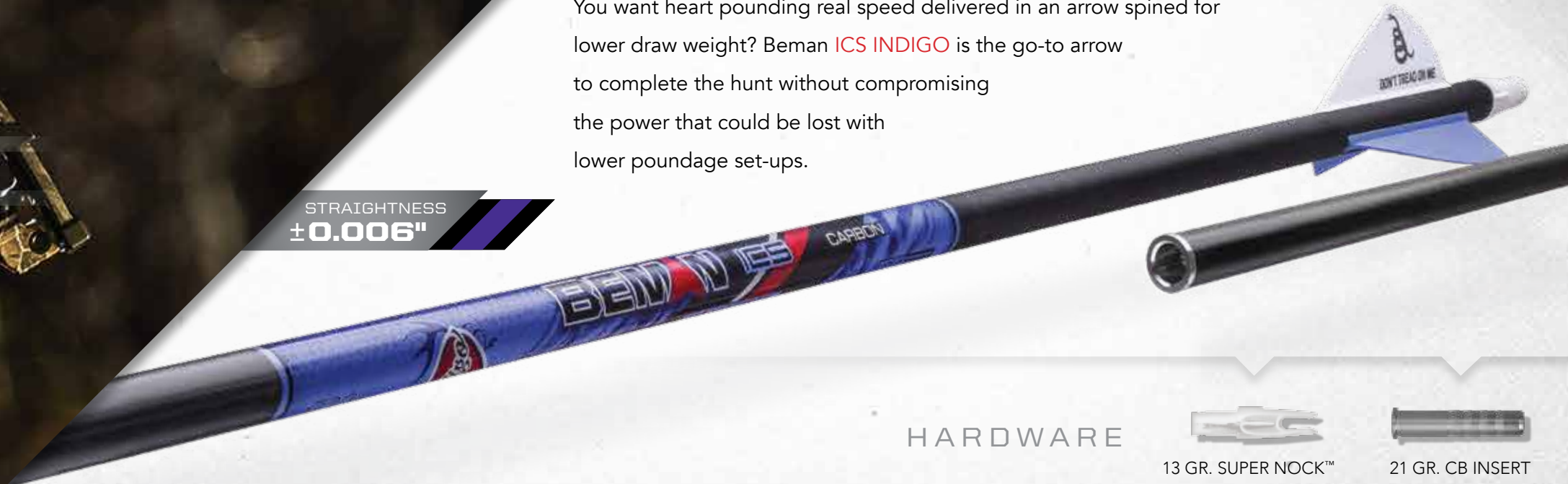
YOU HAVE THE SKILL.  
YOU PUT IN THE TIME.  
NOW— EXECUTE THE SHOT.

**ICS INDIGO**<sup>™</sup>

SHOOT THE ARROW WITH ATTITUDE.

You want heart pounding real speed delivered in an arrow spined for lower draw weight? Beman **ICS INDIGO** is the go-to arrow to complete the hunt without compromising the power that could be lost with lower poundage set-ups.

STRAIGHTNESS  
**±0.006"**



HARDWARE



13 GR. SUPER NOCK<sup>™</sup>



21 GR. CB INSERT

SPECIFICATIONS

<b>ARROW SIZES</b>	500
<b>WEIGHT (GRAINS/INCH)</b>	7.3
<b>RPS POINT (INCH)</b>	9/32
<b>STOCK LENGTHS</b>	30.5
<b>OD</b>	0.287

**SUCCESS  
IN SIGHT.**

YOU'VE HUNTED YOUR ENTIRE LIFE.  
EACH OUTING IS A NEW ADVENTURE.  
BE CONFIDENT IN YOUR SHOT WITH BEMAN.

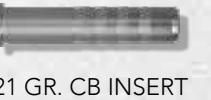
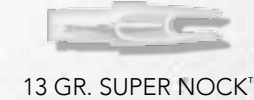
**ICS WHITEOUT**<sup>™</sup>

SEE WHERE YOU'VE BEEN HITTING.

Beman **WHITEOUT** is the next evolution of hunting arrow graphics. A bright white finish adds high visibility and big game blood traceability. Shoot Beman **WHITEOUT** and see where you've been hitting.

STRAIGHTNESS  
±0.003"

HARDWARE



SPECIFICATIONS

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS/INCH)	9.6	8.8	8.1	7.5
RPS POINT (INCH)	9/32	9/32	9/32	9/32
STOCK LENGTHS	32.25	31.75	31.25	30.75
OD	0.301	0.298	0.294	0.291

# ICS HUNTER<sup>®</sup> REALTREE<sup>®</sup>

REALTREE AT BLISTERING SPEEDS.

THE ICS HUNTER REALTREE<sup>®</sup> comes equipped with Microlite™ nocks and precision inserts. Shoots flat, hits hard.

STRAIGHTNESS  
±0.003"

HARDWARE



8 GR. MICRO LITE NOCK™



21 GR. CB INSERT



SPECIFICATIONS

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS/INCH)	9.6	8.8	8.1	7.5
RPS POINT (INCH)	5/16	5/16	9/32	9/32
STOCK LENGTHS	32.25	31.75	31.25	30.75
OD	0.301	0.298	0.294	0.291

Realtree<sup>®</sup> is a registered trademark Jordan Outdoor Enterprises Ltd.

# CENTERSHOT™

TRADITIONAL CEDAR. HIGH STRENGTH CARBON.

CENTERSHOT offers a traditional cedar grain paired a reduced diameter shaft. Lethal strength and more kinetic storage, CENTERSHOT is capable of taking down the toughest game.

STRAIGHTNESS  
±0.003"

HARDWARE



9 GR. H NOCK™



18 GR. ST RPS INSERT



75/50 GR. BRASS BREAK OFF INSERT (sold separately)

SPECIFICATIONS

ARROW SIZES	340	400	500	600
WEIGHT (GRAINS/INCH)	10.3	9.6	8.3	7.1
RPS POINT (INCH)	9/32	9/32	9/32	9/32
STOCK LENGTHS	31.75	31.25	30.75	30.5
OD	0.290	0.286	0.279	0.273



# BOW HUNTING STARTS HERE.

EVERY DAY YOU CAN, YOU'RE OUT AT THE RANGE. YOU KNOW THAT PRACTICE MAKES PERFECT. WHEN THE TIME COMES, YOU'LL BE READY.

## ICS HUNTER JUNIOR™

ARROWS FOR SHORTER-DRAW SHOOTERS.

The ICS HUNTER JUNIOR is designed with beginners and short-draw archers in mind. Get the strength, speed, and durability usually reserved for more expensive arrows.

STRAIGHTNESS  
±0.006"

HARDWARE



13 GR. S NOCK™



21 GR. CB INSERT

### SPECIFICATIONS

<b>ARROW SIZES</b>	UP TO 40 LBS.
<b>WEIGHT (GRAINS/INCH)</b>	7.3
<b>RPS POINT (INCH)</b>	9/32
<b>STOCK LENGTHS</b>	28
<b>OD</b>	0.287

# MAKE EVERY MOMENT COUNT.

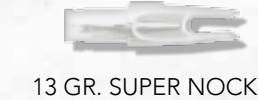
IT'S TIME FOR A QUICK HUNT,  
BEFORE GOING HOME.  
MAKE IT COUNT WITH BEMAN.

## “WHITE BOX”™

NO NONSENSE. GRAB AND GO SHOOT.

Out of the box, ready to shoot. No gluing inserts, cutting, or fletching required — we did it for you, with top shelf components. When you're ready to hunt, just screw on a broadhead, and you're in business. Devastatingly powerful, super penetrating carbon shafts at a great price.

### INSTALLED HARDWARE



13 GR. SUPER NOCK™



21 GR. CB INSERT



100 GR. FIELD POINT

### FEATURES

- 100% Straightness checked
- For bows up to 70 lbs.
- Weight matched
- 29.5 arrow length (ATA Standard)
- 420 grain total weight
- Fully assembled with vanes, inserts, nocks, and field points (Broadheads sold separately)

**SUCCESS IS A FULL FREEZER.**

HUNTING IS MORE THAN BIG ANTLERS.  
YOUR TROPHY IS THE TABLE  
SURROUNDED WITH HAPPY FACES.

**NEW** *ICS*  
**DEFENDER ELITE™**

CARBON STRENGTH FOR SERIOUS HUNTERS.

You don't take anything for granted especially your bow hunting.  
Get durability, power and speed in every shot with  
New Beman **ICS DEFENDER ELITE.**

STRAIGHTNESS  
**±0.002"**

HARDWARE



13 GR. S NOCK™



21 GR. CB INSERT

SPECIFICATIONS

ARROW SIZES	300	340	400
WEIGHT (GRAINS/INCH)	9.5	9.3	8.4
RPS POINT (INCH)	5/16	5/16	9/32
STOCK LENGTHS	32	31.5	31
OD	0.300	0.298	0.294

Available only through storefront full-service, authorized Beman™ retailers.

**DOWNRIGHT  
UNSTOPPABLE.**

WHEN YOU PUT YOUR MIND TO SOMETHING,  
YOU MAKE IT HAPPEN.  
GIVING UP IS NOT AN OPTION.

**NEW** *ICS DEFENDER*<sup>™</sup>

MADE-IN-USA CARBON BUILT FOR YOU.

You envision the hunt for months. When you finally have success in sight, picture the perfect shot and execute it with Beman **ICS DEFENDER**.

STRAIGHTNESS  
±0.006"

HARDWARE



13 GR. S NOCK<sup>™</sup>



21 GR. CB INSERT

SPECIFICATIONS

ARROW SIZES	300	340	400	500
WEIGHT (GRAINS/INCH)	9.5	9.3	8.4	7.3
RPS POINT (INCH)	5/16	5/16	9/32	9/32
STOCK LENGTHS	32	31.5	31	30.5
OD	0.300	0.298	0.294	0.287

Available only through storefront full-service, authorized Beman<sup>™</sup> retailers.

# CONFIDENT DETERMINATION.

WHEN YOU ARE CONFIDENT IN YOUR GEAR YOU KNOW THAT YOU CAN ACHIEVE ANYTHING YOU SET YOUR SIGHTS ON.

## ICS **WHITEOUT™ BOLT**

SEE WHAT YOU'VE BEEN HITTING.

Beman **WHITEOUT BOLT** is the evolution from the vertical bow to the crossbow category. Using a bright white finish for high visibility and big game blood traceability. Shoot Beman **WHITEOUT BOLT** and see what you've been hitting.

### HARDWARE



11 GR. TALON NOCK



11 GR. HALF MOON NOCK



9 GR. FLATBACK NOCK



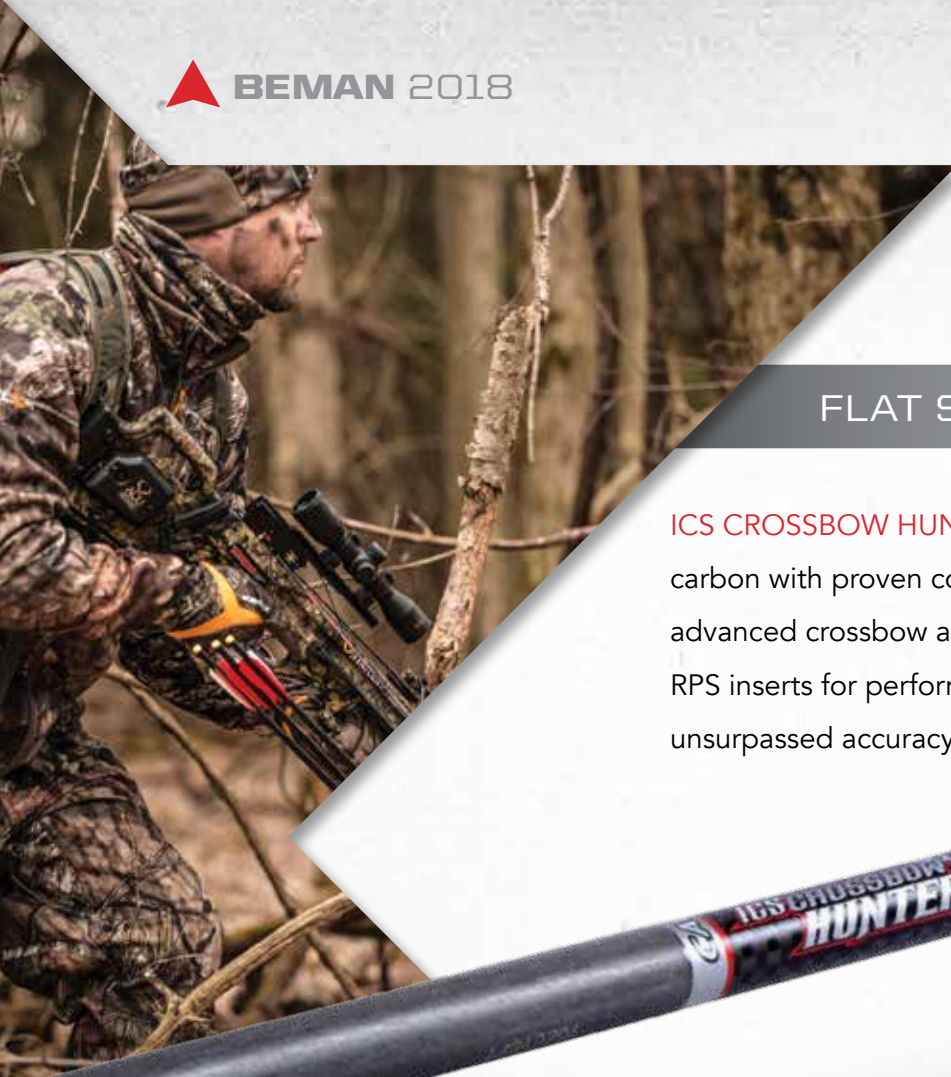
100 GR. BRASS BOLT INSERT (sold separately)



42 GR. ALUMINUM BOLT INSERT

### SPECIFICATIONS

<b>ARROW SIZES</b>	20"	22"
<b>WEIGHT (GRAINS/INCH)</b>	11.5	11.5
<b>RPS POINT (INCH)</b>	11/32	11/32
<b>STOCK LENGTHS</b>	20	22
<b>OD</b>	0.354	0.354



# ICS CROSSBOW HUNTER™

FLAT SHOOTING. HARD-HITTING. TOTALLY LETHAL.

ICS CROSSBOW HUNTER combines super-strong, multi-laminate carbon with proven component systems for Beman's most advanced crossbow arrow ever. Fully equipped with RPS inserts for performance and unsurpassed accuracy.



## HARDWARE



11 GR. TALON NOCK



11 GR. HALF MOON NOCK



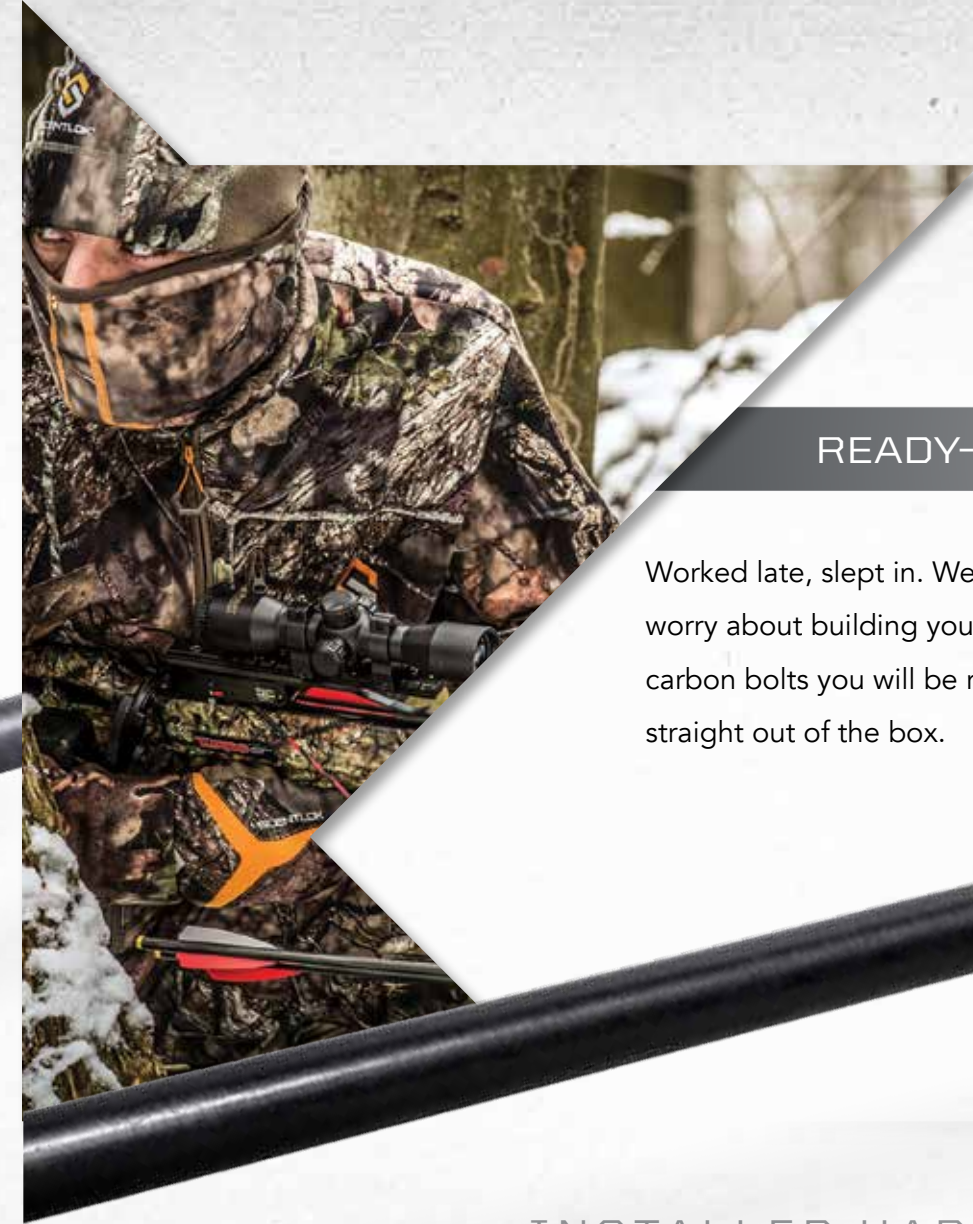
100 GR. BRASS BOLT INSERT  
(sold separately)



42 GR. ALUMINUM BOLT INSERT

## SPECIFICATIONS

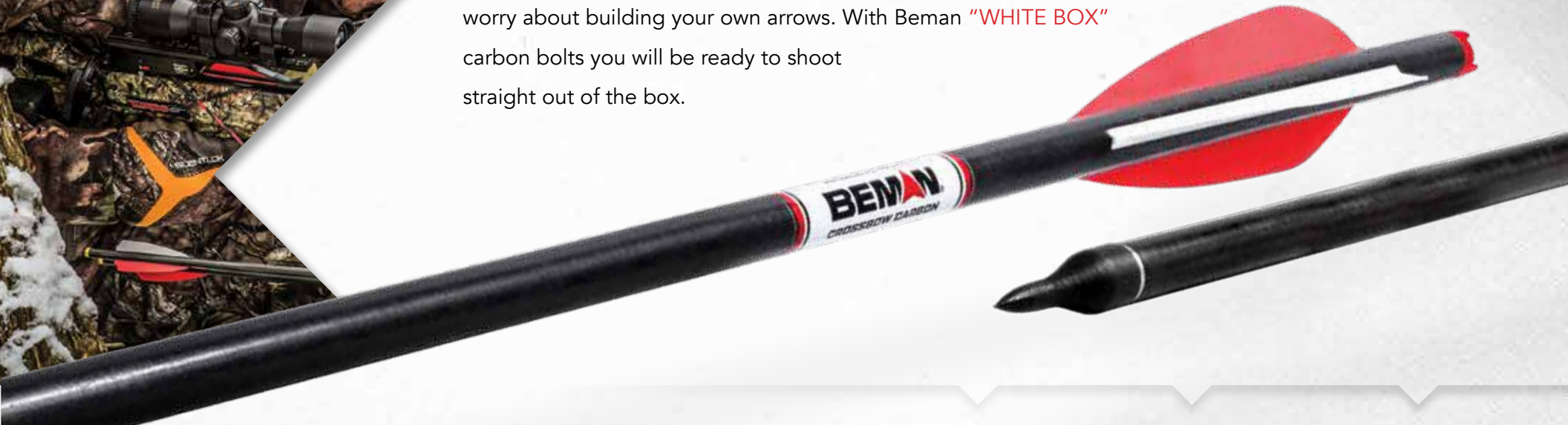
ARROW SIZES	20"	22"
WEIGHT (GRAINS/INCH)	10.5	10.5
RPS POINT (INCH)	11/32	11/32
STOCK LENGTHS	20	22
OD	0.340	0.340



# "WHITE BOX"™ CROSSBOW

READY-TO-SHOOT CROSSBOW.

Worked late, slept in. We understand you don't always have time to worry about building your own arrows. With Beman "WHITE BOX" carbon bolts you will be ready to shoot straight out of the box.



## INSTALLED HARDWARE



11 GR. TALON NOCK



42 GR. ALUMINUM BOLT INSERT



100 GR. FIELD POINT

## FEATURES

- High strength carbon
- 100% Straightness checked
- Weight matched
- 20" arrow length
- 400 grain total weight (Including field points)
- Fully assembled with 4" vanes, inserts, 1/2 moon nocks, and field points (Broadheads sold separately)





**RALPH & VICKI**



Ralph & Vicki's  
ARCHER'S  
**CHOICE**  
AC

**BEMAN GEAR**



**BEMAN LEGACY**  
BALL CAPS



**BEMAN LOGO**  
BALL CAPS



**PURELY AMERICAN**  
T-SHIRT



**ANTLER FLAG**  
T-SHIRT

ARROW MODEL	STRAIGHTNESS	NOCK	INSERT	FINISH	SIZES	STOCK LENGTH IN.
ICS PRECISION HUNTER™	±.001"	S Nock™ - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	300, 340, 400, 500	32, 31.5, 31, 30.5
ICS HUNTER® CLASSIC	±.003"	S Nock™ - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	300, 340, 400, 500	32, 31.5, 31, 30.5
ICS BOWHUNTER™	±.006"	S Nock™ - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	340, 400, 500	31.5, 31, 30.5
ICS INDIGO™	±.006"	S Nock™ - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	500	30.5
ICS WHITEOUT™	±.003"	Super Nock - 13 gr.	CB Insert - 21 gr.	High Visibility White	300, 340, 400, 500	32.25, 31.75, 31.25, 30.75
ICS HUNTER JUNIOR™	±.006"	S Nock™ - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	Up to 40 lbs.	28
"WHITE BOX"™	N/A	Super Nock - 13 gr.	CB Insert - 21 gr.	Black, Easy-Pull Finish	Up to 70 lbs. / 29.5" Length	31.5
ICS HUNTER® REALTREE®	±.003"	Microlite S Nock™ - 8 gr.	CB Insert - 21 gr.	Realtree Carbon Weave Camo	300, 340, 400, 500	32.25, 31.75, 31.25, 30.75
ICS WHITEOUT™ BOLT	N/A	Talon - 11 gr. / Half Moon - 11 gr. / Flatback Nock- 9 gr.	Bolt Insert - 42 gr. Brass Insert - 100 g	High Visibility White	20", 22"	
ICS CROSSBOW HUNTER™	N/A	Talon - 11 gr. / Half Moon - 11 gr. / Flatback Nock- 9 gr.	Bolt Insert - 42 gr. Brass Insert - 100 gr.	Black, Easy-Pull Finish	20", 22"	
"WHITE BOX" CROSSBOW™	N/A	Talon - 11 gr.	Bolt Insert - 42 gr.	Black, Easy-Pull Finish	20"	
CENTERSHOT™	±.003"	H Nock™ - 9 gr.	Bolt Insert - 42 gr. Brass Insert - 75/50 gr.	High-Detail Traditional Wood	340, 400, 500, 600	31.75, 31.25, 30.75, 30.5

**! WARNING FOLLOW THESE INSTRUCTIONS TO AVOID PERSONAL INJURY. SEE WARNINGS AND USE AT WWW.BSAFE.WS OR 877-INFO-ETP (877-463-6387).**

**BOW INSPECTION**

Before shooting any Beman arrow, it is critical to inspect your bow, including all components, to be sure that it is properly adjusted and in good working order. Beman arrows should only be used with bows that have a correct pull weight and draw length (see arrow selection chart at www.eastonarchery.com/shaft-selector/). Selecting the correct arrow and arrow length for the bow is the responsibility of the shooter, and failure to do so could result in personal injury and/or equipment damage.

**WARNING! NEVER SHOOT AN ARROW WITH AN IMPROPERLY ADJUSTED OR DAMAGED BOW.**

**ARROW BREAKAGE**

Any arrow can become damaged. A damaged arrow could break upon release and injure you or a bystander. Damage to an arrow shaft, or any of its components, may occur from: improper transport, handling, or use; impacts with hard objects or other arrows; or, after being shot into a game animal. No list can cover all possible conditions and situations that may cause damage. Use good judgment and common sense, as well as follow the warnings and instructions below, to determine if your arrow has been damaged in any way. **WARNING! NEVER SHOOT A DAMAGED ARROW.**

**ARROW USE PRECAUTIONS**

Before each shot (including the first shot of a new arrow) carefully inspect each arrow shaft and all arrow components to see that they have not been damaged. Before shooting, place the arrow between your thumb and fingers, and using your other hand to slowly rotate the shaft, run your fingertips along the entire arrow length, feeling and looking closely for nicks, cracks, splits, dents, or other marks that could indicate the shaft has been damaged (see arrow inspection video at www.eastonarchery.com/warning-use/). If your arrow is crested, inspect for damage on the crest surface and for any soft spots under the crest wrap. You may need to remove the cresting to make a thorough inspection. If damage is present, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**

Before each shot, inspect the nock for damage and check that it is fully seated, and fits tightly in the shaft. Apply twisting pressure to see if the nock turns easily. If the nock has backed out of the arrow or turns easily, inspect for cracks in the arrow shaft. If there are cracks in the arrow shaft, or if the nock is loose, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW. If the nock is damaged, REPLACE THE NOCK. WARNING! NEVER SHOOT AN ARROW WITH A DAMAGED NOCK.**

**LIMITED WARRANTY:**

The Beman arrow shaft limited warranty covers any defects in material and/or workmanship for one year from the original owner's date of purchase. Arrow shafts that are defective will be replaced by your local Beman dealer with proof of purchase. Damage caused by impact from other arrows, impact with hard objects, improper cleaning or fletching, or from normal wear and tear is not covered by Beman's limited warranty. The limited warranty also does not cover damage resulting from your failure to follow Beman's written instructions. For written instructions and warranty details see www.beman.com.

**ADDITIONAL TESTS FOR CARBON ARROWS**

When checking carbon arrows, perform the following additional tests:

1. Grasp the shaft just above the point and below the nock, then flex the arrow in an arc (bending it away from you and others) with a deflection of 1 to 2 inches (2.5 to 5 cm), and feel and listen for cracking (Figure 1). Perform this test 4 to 6 times, rotating the arrow slightly between each flex until you have gone around the entire arrow. If you hear or feel cracking, the carbon has been damaged. **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**



Figure 1

2. While still holding the point and fletching ends of the arrow, twist the shaft in opposite directions (Figure 2). If the arrow "relaxes" or twists easily, the carbon has been damaged. **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**



Figure 2

A damaged arrow could break upon release and injure you or a bystander. If you have any reason to believe that an arrow has been damaged, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**

**CARBON ARROW CUTTING**

Only cut a carbon arrow using a high-speed arrow cut-off saw. Using any other saw or cutting device may cause damage to the arrow. If an arrow has been cut without using a high-speed arrow cut-off saw, **DISCARD THE ARROW. WARNING! NEVER SHOOT A DAMAGED ARROW.**

**To reduce your risk of serious injury or death, you must read and understand all safety warnings and instructions. If you do not understand these instructions, or cannot adequately perform the above tests, STOP and seek appropriate assistance before shooting any arrow.**

**ABOUT THE SELECTION CHARTS**

Beman's selection charts are regularly updated to reflect the latest in bow performance. For 2018, we have made a few adjustments to certain size recommendations based on increased bow efficiencies and more aggressive cam profile developments. Please read over the chart and all guidelines before selecting arrow shafts based on prior experience.

**ADJUSTING THE CHART TO YOUR BOW SET UP**

The Hunting Chart is based on Bow Speed Rating of 301-340 FPS and 100-grain points .if your set-up is different, make the following adjustments to your bow weight

**BOW SPEED RATINGS:**

Up to 300 FPS	subtract 5 lbs of bow weight
341-350 FPS	Add 5 lbs of bow weight
351 FPS or higher	Add 5 lbs of bow weight

**POINT WEIGHTS:**

75 grain	subtract 3 lbs of bow weight
125 grain	ad 3 lbs of bow weight
150 grain	ad 6 lbs of bow weight

COMPOUND BOW Bow Rating 301-340 FPS	ARROW SELECTION CHART										RECURVE
	Arrow Length										
BOW POUNDAGE	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	BOW POUNDAGE
<b>22-26</b>							600	500	500		<b>29-32</b>
<b>27-31</b>						600	500	500	500		<b>32-35</b>
<b>32-36</b>					600	500	500	500	400		<b>35-38</b>
<b>37-41</b>				600	500	500	500	400	400	340	<b>38-42</b>
<b>42-46</b>			600	500	500	500	400	400	340	340	<b>42-46</b>
<b>47-51</b>		600	500	500	500	400	400	340	340	300	<b>46-50</b>
<b>52-56</b>	600	500	500	500	400	400	340	340	300	300	<b>50-54</b>
<b>57-61</b>	500	500	500	400	400	340	340	340	300	300	<b>55-59</b>
<b>62-66</b>	500	500	400	400	340	340	300	340	300		<b>60-64</b>
<b>67-72</b>	500	400	400	340	340	300	300	300			<b>65-69</b>
<b>73-78</b>	400	400	340	340	300	300	300				<b>70-75</b>
<b>79-84</b>	400	340	340	300	300	300					<b>76-81</b>

Note: For fractional arrow lengths round up or down to closest column. Examples, if arrow is 28.25" round down to the 28" column. If arrow length is 28.5" round up to the 29" column.

**SIZE AVAILABILITY BY MODEL**

MODEL	600	500	400	340	300
ICS PRECISION HUNTER™		•	•	•	•
ICS HUNTER® CLASSIC		•	•	•	•
ICS BOWHUNTER™		•	•	•	
ICS INDIGO™		•			
ICS WHITEOUT™		•	•	•	•
ICS HUNTER® REALTREE®		•	•	•	•
CENTERSHOT™	•	•	•	•	
ICS HUNTER JUNIOR™	For most bows up to 40lbs.				
"WHITE BOX"™	For most bows up to 70lbs.				
ICS DEFENDER™ ELITE			•	•	•
ICS DEFENDER™		•	•	•	•
Spine Deflection in Inches	.600	.500	.400	.340	.300





# BEMAN<sup>®</sup>

[www.BEMAN.com](http://www.BEMAN.com)



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